

Green Synthesis of Zinc Oxide Nanoparticles Loaded on Activated Carbon Prepared From Walnut Peel Extract for the Removal of Eosin Y and Erythrosine B Dyes From Aqueous Solution: Experimental Approaches, Kinetics Models and Thermodynamic Studies

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28 **Abstract**

29 Water contamination due to release of dye containing effluents is one of the environmental
30 problems of serious concern today. The present study investigate the Green synthesis of zinc
31 oxide nanoparticles (ZnO-NPs) doped on activated carbon (AC) prepared from walnut peel extract
32 and to estimate its efficiency in the removal of Eosin Y (Eo-Y) and Erythrosine B (Er-B) from its
33 aqueous solution. The synthesized AC-ZnO was identified by field emission scanning electron
34 microscopy (FE-SEM), X-ray diffraction (XRD) and the Brunauer–Emmett–Teller (BET). The
35 influence of various parameters such as pH, dosage of AC-ZnO, contact time, and concentrations
36 of Eo-Y and Er-B were also studied. The pH 3 was observed as the optimum pH while the
37 equilibrium was noticed to reach in 30 min at dosage of 1 g/L and initial concentration 100 mg/L
38 for Eosin Y and Erythrosine B adsorption onto AC-ZnO. The maximum adsorption capacity of
39 Eo-Y and Er-B onto AC-ZnO was found to be 163.9 and 144.92 mg/g (and removal efficiencies
40 of 95.11 and 98.31 %), respectively. The process of Eo-Y and Er-B adsorption on AC-ZnO was
41 observed to be depended on the pseudo-second-order kinetic model which indicate chemisorption
42 processes. Langmuir adsorption isotherm model test described the removal of Eo-Y and Er-B on
43 AC-ZnO. The Eo-Y and Er-B adsorption were found to be non-spontaneous and endothermic in
44 nature. Also, the values, S_{BET} and V_{TOTAL} for the AC-ZnO were equal to 725.65 m²/g and 0.6004
45 cm³/g, respectively. The results of this study exhibited that AC-ZnO was a very effective method
46 that can be used for the removal of Eo-Y and Er-B from aqueous solutions.

47 **Keywords:** Green synthesis. Adsorption. Nanoparticles. Dyes. Activated carbon

48 **Introduction**

49 The textile industry uses high volumes of dyes and produces wastewaters containing these dyes at
50 a concentration range of 10 – 200 mg/L (Ahmadi et al. 2019b, Mendez-Paz et al. 2005). Studies

51 have shown that most of them are toxic, allergens and mutants. These compounds provide negative
52 effects on the appearance and quality of water (Ghosh & Bhattacharyya 2002, Zhang et al. 2005).
53 Eosin Y (Eo-Y) causes skin and eye irritation and reduces the respiratory capacity of the lungs
54 (Sun et al. 1987). Erythrosine B (Er-B) causes allergies, thyroid disorders, carcinogenesis and
55 DNA-linked behavioral disorders (Al-Degs et al. 2012, Gupta et al. 2006). Therefore, wastewaters
56 that contain the dyes, were underlined as one of the most significant threatening factor to the
57 environment and public health (Ahmadi et al. 2020a, Igwegbe et al. 2019b). Several approaches
58 has been implemented for the elimination of textile wastewaters, including the application of photo
59 decomposition (Dehghani et al. 2015, Tarkwa et al. 2019), ozone (Venkatesh & Venkatesh 2020),
60 adsorption (Abdollahzadeh et al. 2020), advanced oxidation (Ahmadi et al. 2018, Ahmadi et al.
61 2020b), biodegradation (M-Ridha et al. 2020, Sonwani et al. 2020), electrocoagulation/flotation
62 (Chigozie & Joseph 2014, Zodi et al. 2013), coagulation (Obiora-Okafo et al. 2020) and other
63 processes.

64 Adsorption process is a physical method in which natural or synthetic adsorbents are used to bleach
65 the colorful compounds (Baghapour et al. 2013, MALAKOOTIAN et al. 2016). Nano technology
66 provided a new field in the healthcare. Currently, nano technology is the crucial and effective
67 technology in science and industry (Ahmadi et al. 2020a). It helps to change the atoms and
68 molecules arrangement to achieve new structure which has never been existed before. Nano
69 technology has found many applications in water treatment including treatment of sewage and
70 industrial wastewaters, and the purification of air (Ahmadi et al. 2020a, Liu et al. 2019, Shi et al.
71 2019). Zinc oxide nanoparticles (ZnO-NPs) has been widely used in the removal of contaminants
72 due to their advantages such as high catalytic properties, non-toxicity and low cost (Ahmadi
73 & Igwegbe 2020, Ansari et al. 2016). In most chemical methods, a chemical reducing agent has

74 been used as a stabilizer to control particle growth and prevent aggregation. The demand for the
75 synthesis of environmentally friendly nano particles has been increased noticeably in the past two
76 decades. Various plants extracts and their products has been used as an alternative to the synthesis
77 of nanoparticles in biological methods (Fazlzadeh et al. 2017, Ramezani et al. 2013). On the other
78 hand, in order to accelerate the separation and stabilization of nanomaterials on materials such as
79 fillers, polymers, oxides, and activated carbon, it is necessary to use activated carbon which has
80 economic and environmental benefits (Fazlzadeh et al. 2017, Ghaedi et al. 2013). Ghaedi *et al.*
81 compared the efficiency of palladium, silver and zinc oxide nanoparticles fixed on active jelly
82 which has been used as an adsorbent to remove dye. In batch adsorption systems, adsorption of
83 adsorbate on adsorbent surface is monolayer adsorption and with increasing pH from 1 to 9, the
84 adsorption of bromophenol red dye decreased from 250 to 142.8 mg/g (Ghaedi et al. 2013). The
85 study of Arabi *et al.* (Arabi et al. 2019) has showed that Congo red dye adsorption used activated
86 carbon coated with oxidized nanoparticles. The optimal conditions observed for dye removal are
87 contact time of 55 min, dose 9 mg and temperature 55 °C that ensures efficiencies >99.8%. The
88 study data has also exhibited a quadratic reaction coefficient (Arabi et al. 2019).

89 The current study focused on the Green synthesis of Walnut peel extract zinc oxide (ZnO) doped
90 activated carbon (AC) nanoparticles. The purity of the AC-ZnO was identified by scanning
91 electron microscopy (SEM), X-ray diffraction (XRD) and the Brunauer–Emmett–Teller (BET).
92 Further testing was also conducted in order to test efficiency of these nanoparticles in the removal
93 of Eosin Y (Eo-Y) and Erythrosine B(Er-B) from their aqueous solution. Additionally, the
94 influence of various parameters such as contact time, adsorbent dosage of AC-ZnO, pH and initial
95 concentrations of Eo-Y and Er-B were also being estimated in order to determine the optimum
96 conditions which will subsequently enhance the efficiency of the AC-ZnO in Eo-Y and Er-B

97 removal. Finally, the kinetics, isotherm and thermodynamics of the adsorption process were also
98 studied.

99

100 **Materials and methods**

101 **Chemicals**

102 Eosin Y (Eo-Y) and Erythrosine B (Er-B) dye were used as the pollutant and purchased from
103 Alvan Sabet Corporation, Hamadan, Iran. All reagents were of analytical grade and purchased
104 from Merck (Germany). All solutions were prepared by using de-ionized water. The pH of the
105 solution was adjusted by adding HCl or NaOH 0.1 N solutions. The molecular structure of the Eo-
106 Y and Er-B is shown in Table 1.

107

Table 1.

108 **Preparation of the active carbon**

109 Worn tires were used to prepare activated carbon. Initially the tires were crushed to a size of 0.5
110 cm and put in phosphoric acid. Following that, the tires were heated at a temperature of 800°C for
111 2 h. The produced AC was washed with distilled water and dried in the oven at 110°C for a period
112 of 2 h (Fazlzadeh et al. 2017).

113 **ZnO preparation using green synthesis technique**

114 Walnut peel extract was prepared by boiling at 80 °C for 60 min followed by filtration. In order to
115 synthesize Zinc oxide nanoparticles (ZnO-NPs), the ZnCl₂ salt was mechanically blended with the
116 walnut shell in a ratio of 2:3. Following the filtration and drying at 70 °C for 24 h, the blended
117 mixture was calcined for 2 h at 800 °C (Fazlzadeh et al. 2017).

118 **Loading ZnO-NPs on AC**

119 Following the preparation of the AC, ZnO-NPs was sanitized. About 0.05 g of ZnO-NPs was added
120 separately into 250 mL of distilled water and the solution was homogenized on a magnetic mixer
121 for 20 min. Following that, the solution was added to the 5 g of the AC and mechanically blend at
122 500 rpm for 2 h. Finally, the mixture was purified and the stock was repeatedly washed with clean
123 water, and finally dried for 12 h at 95 °C (Fazlzadeh et al. 2017).

124 **Characterization of AC-ZnO**

125 field emission scanning electron microscopy (FE-SEM) was used to study the morphology of the
126 AC-ZnO nanoparticles by means of a HITACHI S-4160 instrument (Japan). XRD measurements
127 were performed on a Bruker (Model Inel diffractometer EQuniox 3000, USA) diffractometer with
128 2θ radiation. The nitrogen adsorption isotherm was measured using Quantachrom ChemBET-
129 3000 USA to observe the B.E.T. surface area (S_{BET}) of the AC-ZnO.

130 **Evaluation of zero charge point (pH_{pzc}) for the AC-ZnO**

131 To evaluate the pH_{pzc} of the nanocomposite AC-ZnO, the electrolyte, sodium chloride (NaCl) (0.1
132 mM) was introduced into Erlenmeyer flasks of 100 mL, while H₂SO₄ and NaOH solutions were
133 used as pH control agents. Thereafter, 0.04 g of the AC-ZnO was poured into various Erlenmeyer
134 250 mL flasks, and the solution pH was balanced at pHs 2-12 and blended at 250 rpm for 48 h.
135 Following this the pHs of the solutions was re-measured (Rivera-Utrilla et al. 2010).

136 **Batch adsorption studies**

137 The effects of different parameters such as pH, contact time, pollutant concentration and adsorbent
138 dose were analyzed. At each adsorption test time, the specified volume of the Eo-Y and Er-B
139 solution with a definite concentration was added into the Erlenmeyer flask. The anticipated
140 conditions were set up and a certain dosage of adsorbent was added to the flask followed by
141 thorough mixing with the magnetic stirrer (MODEL: MSH basic) at 250 rpm. The initial and final

142 Eo-Y and Er-B concentrations remaining in solutions were examined by a DR5000
143 spectrophotometer (Shimadzu Model: HACH®), USA at a wavelength of maximum absorbance,
144 $\lambda_{\max} = 515$ and 527 nm, respectively. The removal efficiency, R (%) and the amount of Eo-Y and
145 Er-B adsorbed, q_e (mg/g) of the studied parameters were calculated based on the following
146 formulas (Rashtbari et al. 2018, Shokoohi et al. 2018):

$$147 \quad \%R = \frac{(C_0 - C_f)}{C_0} 100 \quad (1)$$

148 Where, C_0 and C_f is the initial and final Eo-Y and Er-B concentration, respectively.

$$149 \quad q_e = \frac{(C_0 - C_e)V}{M} \quad (2)$$

150 Where, M is the mass of adsorbent (g) and V is the volume of the solution (L). C_0 and C_e are the
151 initial and final equilibrium liquid phase concentration of Eo-Y and Er-B dyes (mg/g),
152 respectively.

153 **Results and discussion**

154 **Characterization of AC-ZnO**

155 Fig. 1 A indicated that the AC was loaded with ZnO NPs. The XRD peaks showed the relative
156 broad nature of the AC-ZnO because of the presence of small sized AC particles. The porosity of
157 the AC-ZnO and AC were observed by the total pore volume determination technique. The
158 mesoporosity of the AC-ZnO also determined. Fig.1 B exhibited the N_2 adsorption-desorption
159 isotherms and pore size distribution of AC-ZnO and AC at 1–0 pressure range. The results revealed
160 that the AC-ZnO and AC belongs to type IV isotherm and H_2 type hysteresis loop. This type of
161 loop is assumed to be frequently caused by agglomerates of spherical particles of uneven size and
162 arrangements (Adelkhani et al. 2011). The B.E.T. specific surface area (S_{BET}), micropore specific
163 surface area (S_{micro}), mesoporous specific surface area (S_{meso}), total pore volume (V_{Total}), micropore

164 volume (V_{micro}) and mesopore volume (V_{meso}) of the AC and AC-ZnO have been compiled in Table
165 2. The parameters, S_{BET} , S_{micro} , V_{Total} , V_{micro} , and V_{meso} presented for AC were improved after the
166 ZnO particles was loaded on the AC to give a better adsorbent. The results obtained showed that
167 the S_{BET} and total pore volume for the AC-ZnO are $725.65 \text{ m}^2/\text{g}$ and $0.6004 \text{ cm}^3/\text{g}$ respectively
168 while for the AC alone were $721.19 \text{ m}^2/\text{g}$ and $0.534 \text{ cm}^3/\text{g}$. The AC-nZVI showed an average pore
169 diameter (D_p) of 3.198 nm , which can play a pivotal role in the adsorption properties. On the other
170 hand, the mesoporosity feature of materials allows easier penetration of pollutant ions into their
171 pores (Xiao et al. 2015). Figs 1 (C) explains the surface morphological characteristics of AC-ZnO
172 at 200kx magnification by field emission scanning electron microscopy (FE-SEM). Furthermore,
173 the image confirms the nanoscale nature of the AC-ZnO. The presence of high porosity and a
174 suitable high surface area (in relation to the irregularity of the AC-ZnO) was visualised. The pores
175 were also asymmetrically distributed.

176 **Fig. 1**

177 **Table 2**

178 **Effect parameters**

179 Results obtained by studying the pH effect on the adsorption efficiency of Eo-Y and Er-B on Nano-
180 composites are presented in Figs. 2 (A, B). The presented data in Fig. 2 (A) indicated that with
181 increasing of the pH from 3 to 9, the adsorption of Eo-Y and Er-B on Nano-composites surface
182 decreased. The rate of Eo-Y and Er-B removal on the nanocomposite at pH 3 was at a maximum
183 rate. At $\text{pH} < \text{pH}_{\text{pzc}}$, the AC-ZnO had a positive charge and in $\text{pH} > \text{pH}_{\text{pzc}}$, it had a negative charge.
184 As a result, for solutions with a $\text{pH} < 6.76$, the nanocomposite had a positive charge at its surface,
185 while the Er-B and Eo-Y dye molecules were negatively charged. As the pH decreases due to the
186 increase of ^+H ions in the solution and the formation of electrostatic attraction between the ^+H ion

187 and the dye, the absorption rate increases. On the other hand, nanocomposite had a negative charge
188 due to $\text{pH} > 6.76$, so the anionic dye and the adsorbent repelled (Gupta et al. 2011) as also reported
189 by Carmen Apostol (Carmen Apostol et al. 2016). Fig. 2 B is the final pH of the Eo-Y and Er-B
190 solutions after Eo-Y and Er-B adsorption on the nanocomposite, AC-ZnO; linear effect was also
191 observed.

192 It is clear from the data (Fig. 2 C) that the amount of Eo-Y and Er-B from solution decreased as
193 the concentration of nanocomposite particles increased. Regarding this results, 1 g/L absorbent
194 was determined as the optimal concentration. It is clear that increased absorbent particles
195 decreased the adsorption rate because of reducing adsorption surface and less availability to
196 adsorbents sites with increased particles. The percentage of adsorption was nearly fixed after the
197 adsorption sites was occupied reaching equilibrium (Carmen Apostol et al. 2016, Jamshidi et al.
198 2016). The result of this study is similar to Mouni *et al.* study of dye removal by kacain (Mouni et
199 al. 2018).

200 The results in Fig. 2 (D) highlight that the removal of Er-B and Fig. 2 (E) of Eo-Y decreased as a
201 function of contact time. The absorption rate at first was rapid and with time, the process became
202 slow until to saturation phase that lasted for 15 min. During the Er-B and Er-Y adsorption, the
203 surface of the nanocomposite was saturated by the Er-B and Er-Y molecules so it was impossible
204 to adsorb more adsorbate molecules with increasing concentration; this also led to rapid
205 equilibrium between the nanocomposite and the Er-B and Er-Y. This is because the number of
206 adsorbent particles that treated the fixed volume of liquid was constant even though the Er-B and
207 Er-Y concentrations were increased. In the initial moment of adsorption, more empty sites were
208 available, however, after a while, empty sites would be occupied as the adsorbed dyes molecules

209 and the molecules which were in solution showed repulsion (Mahvi et al. 2020, Saif et al. 2012).
210 Similar result was reported by Regti *et al.* (Regti et al. 2017) and Ong *et al.* (Ong et al. 2007).

211 **Fig 2 .**

212 **Kinetics of adsorption and Studies of isotherm**

213 In order to further understand the adsorption process of Eo-Y and Er-B onto AC-ZnO
214 nanostructures, the kinetics of the process was investigated. The experimental kinetic data were
215 fitted into the Lagergren pseudo-first-order and Ho/Mckay pseudo-second-order kinetic models
216 (Ahmadi et al. 2019a, Ho &McKay 1999, Lagergren &Svenska 1898). The equations of linear
217 kinetic models with the description of the kinetic parameters are stated in Table 3. The linear
218 adsorption kinetics results obtained are presented in Table 4. The agreement between the predicted
219 kinetic model values and the experimental data was confirmed by the regression coefficients (r^2).
220 It was detected that the pseudo-second-order kinetic model best described the kinetic experimental
221 data with its values of r^2 closer to unity. This means that the Eo-Y (0.998) and Er-B (0.999)
222 adsorption onto AC-ZnO is a chemical type of adsorption (Bagheri et al. 2017, Zhang et al. 2016).
223 Figs. 3 A-D show the typical equilibrium adsorption of Eo-Y and Er-B onto prepared AC-ZnO
224 nanostructures at pH 3, AC-ZnO nanostructures dosage of 1 g/L, Eo-Y and Er-B concentration of
225 100 mg/L and temperature of 289 K. Study by Streit *et al.* (Streit et al. 2019) followed the pseudo-
226 second-order kinetic. Study by Afshin *et al.* (Afshina et al. 2019) is in similarity with this study.
227 The experimental kinetic data were fitted into the Langmuir and Freundlich models (Ahmadi
228 &Igwegbe 2020, Eletta et al. 2020, Freundlich 1906, Langmuir 1918). With regards to the
229 correlation coefficients of the isotherm models (Table 5), the Eo-Y and Er-B adsorption
230 equilibrium data is more consistent with the Langmuir isotherm compared to the Freundlich

231 isotherm. The results showed that the capacity of AC-ZnO for Eo-Y and Er-B (q_m) was 163.93 and
232 144.92 mg/g, respectively.

233 **Table 3**

234 **Table 4**

235 **Fig. 3**

236 **Fig. 4**

237 **Table 5**

238 **Thermodynamic study**

239 The three basic parameters for thermodynamic study are standard enthalpy (ΔH^0), Gibbs free
240 energy (ΔG^0) and standard entropy (ΔS^0). The free energy change can be determined by the
241 following equations (Balarak et al. 2016, Tan & Sen 2020, Witek-Krowiak 2013):

$$242 \quad \Delta G^0 = -RT \ln K \quad (3)$$

243 Where ΔG^0 is the free energy change of sorption process (kJ/mol), K is the equilibrium constant,
244 T is the temperature in (K), and R is the universal gas constant (8.314 J mol⁻¹K⁻¹). The free
245 energy change can be expressed in terms of enthalpy change of sorption as a function of
246 temperature as follows (BALARAK et al. 2020, Igwegbe et al. 2019a, Tan & Sen 2020):

$$247 \quad \Delta G^0 = \Delta H^0 - T\Delta S^0 \quad (4)$$

$$248 \quad \ln K = -\frac{\Delta H^0}{RT} + \frac{\Delta S^0}{R} \quad (5)$$

249 The ΔH^0 and ΔS^0 values were derived from linear plots of $\ln K$ against $1/T$, which are the slope
250 and width of the graph linear equations, respectively. The thermodynamic parameters of Eo-Y
251 and Er-B adsorption on AC-ZnO nanocomposites are shown in Table 6. The process of
252 adsorption of Eo-Y and Er-B by AC-ZnO was not spontaneous ($\Delta G > 0$). The non-spontaneity
253 was increased with rising temperature. The positive ΔH^0 of adsorption reaction value (36.34

254 kJ/mol) showed that the process was endothermic ($\Delta H > 0$). Change in entropy ($\Delta S^\circ = -0.1264$
255 kJ/mol. K) of Eo-Y and Er-B adsorption by AC-ZnO is negative, indicating that the degree of
256 freedom at the stage of the solid solution reduces during adsorption (Acisli et al. 2020, Rahdar
257 et al. 2019, Tan & Sen 2020).

258 **Table 6.**

259 **Comparison of AC-ZnO nanocomposite for Eo-Y and Er-B removal with other adsorbents**

260 The deposition of Eo-Y and Er-B on the composite AC-ZnO was compared with other adsorbents
261 (Table 7). In general, the results reported by the researchers shown in Table 7 demonstrated that
262 the various adsorbents could be integrated through the adsorption mechanism to extract Eo-Y and
263 Er-B with higher performance.

264 **Table 7**

265 **Adsorbent reclamation**

266 The adsorbent recovery process has been considered in order to get their economic value and solve
267 operational problems. As seen in Fig. 5, the performance was 93.44 %, which decreased to 81.74
268 % (five recovery cycles), suggesting that the restored adsorbent has a high potential to be used
269 regularly. Nanocomposite has a high potential for wastewater treatment in the pharmaceutical
270 industry. Because it can be reused after five consecutive periods by recovering the adsorbent and
271 by its ability to maintain the removal efficiency. It is also cost-effective and therefore very
272 necessary for industrial applications to prevent secondary pollution in the treatment of wastewater
273 (Chieng et al. 2015, Mansour et al. 2018).

274 **Fig. 5**

275 **Conclusions**

276 The investigational results obtained from application of AC-ZnO nanoparticles as adsorbent
277 showed that the maximum adsorption capacity of Eo-Y and Er-B onto AC-ZnO was 163.9 and
278 144.92 mg/g (and removal efficiencies of 95.11 and 98.31 %), respectively. This suggests the high
279 potential of adsorbing Eo-Y and Er-B by the prepared AC-ZnO nanocomposite particles which
280 followed the pseudo-second-order kinetics and Langmuir isotherm models.

281

282 **Availability of data and materials**

283 The data used and analyzed during the current study are available from the corresponding author
284 upon reasonable request.

285 **Consent to Participate**

286 Not applicable.

287 **Consent to Publish**

288 All the authors agreed to publish the data in this journal.

289 **Authors Contributions**

290 **Contributors:** Yousef Poureshgh, Yousef Rashtbari and Mehdi Fazlzadeh participated in the
291 conceptualization and design of the research and supervised the work. Shirin Afshin and Asghar
292 Hamzezadeh are responsible for experimental analysis and interpretation of data. Abdolmajid
293 Gholizadeh and Farshid Jaber Ansari contributed to literature search and quality assessment. All
294 authors have read and approved the final paper as submitted

295 **Conflict of interest:** The authors declare that there is no conflict of interest regarding the
296 publication of this manuscript

297 **Ethical consideration:** The protocol was approved by the Institutional Review Board of Ardabil
298 University of Medical Sciences (Approval ID: IR.ARUMS.REC.1398.015).

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301
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Figures

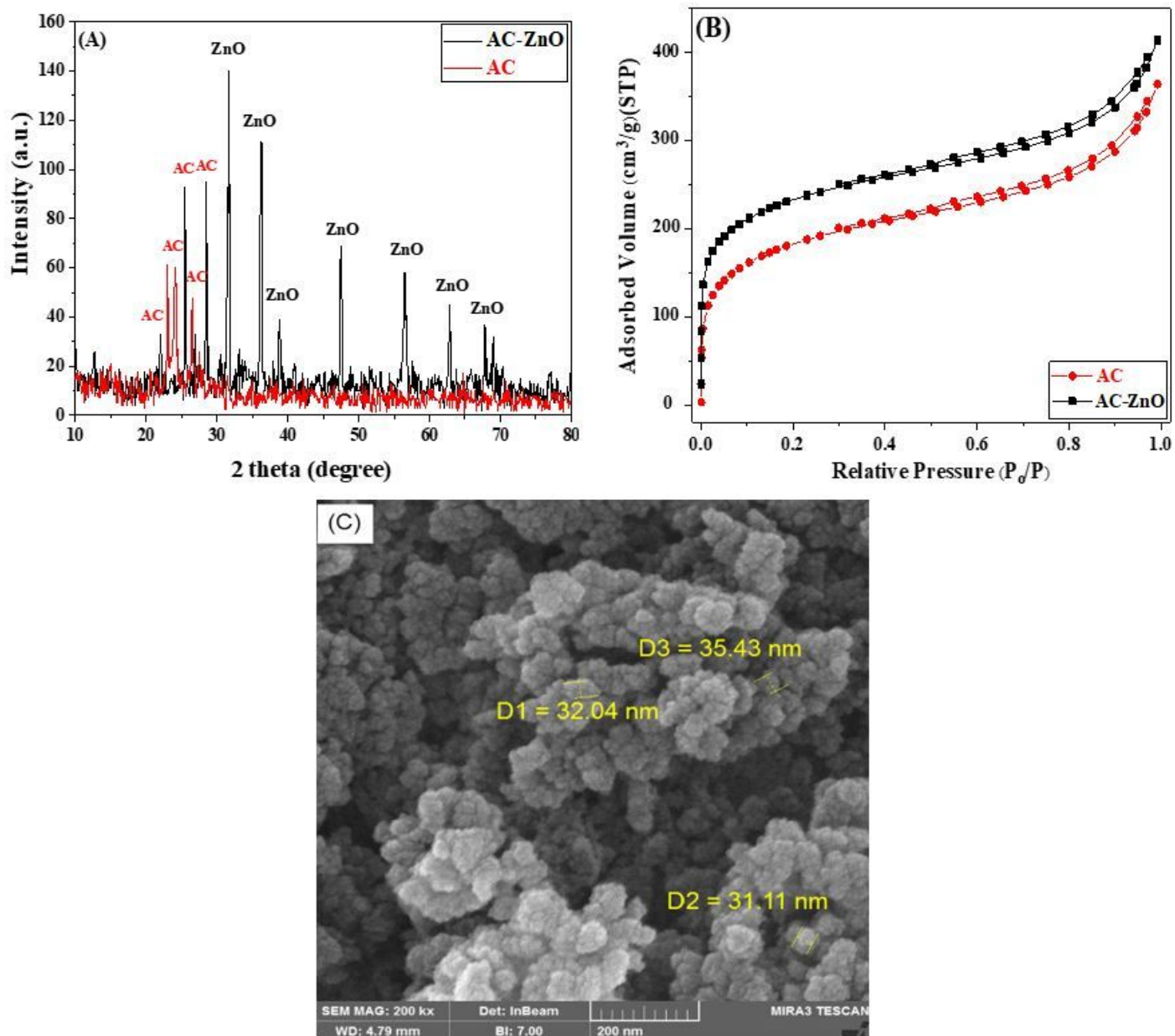


Figure 1

XRD pattern (A), N₂ adsorption-desorption isotherm for AC-ZnO (B), FE-SEM images of the AC-ZnO (C)

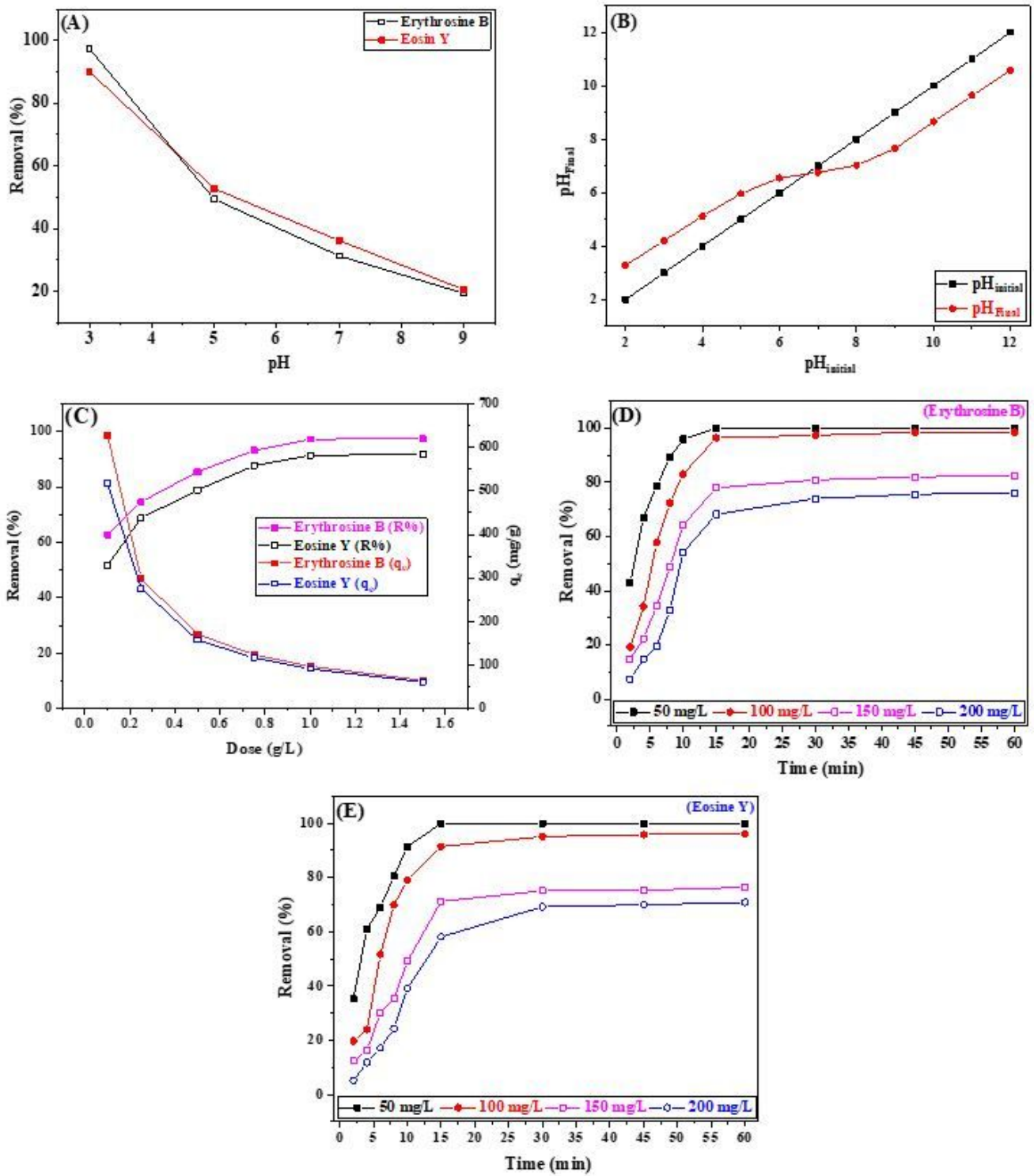


Figure 2

Effect of pH (A), AC- ZnO pH_{pzc} (B), AC- ZnO dosage (C), contact time (D, E) on percentage removal of Eo-Y and Er-B

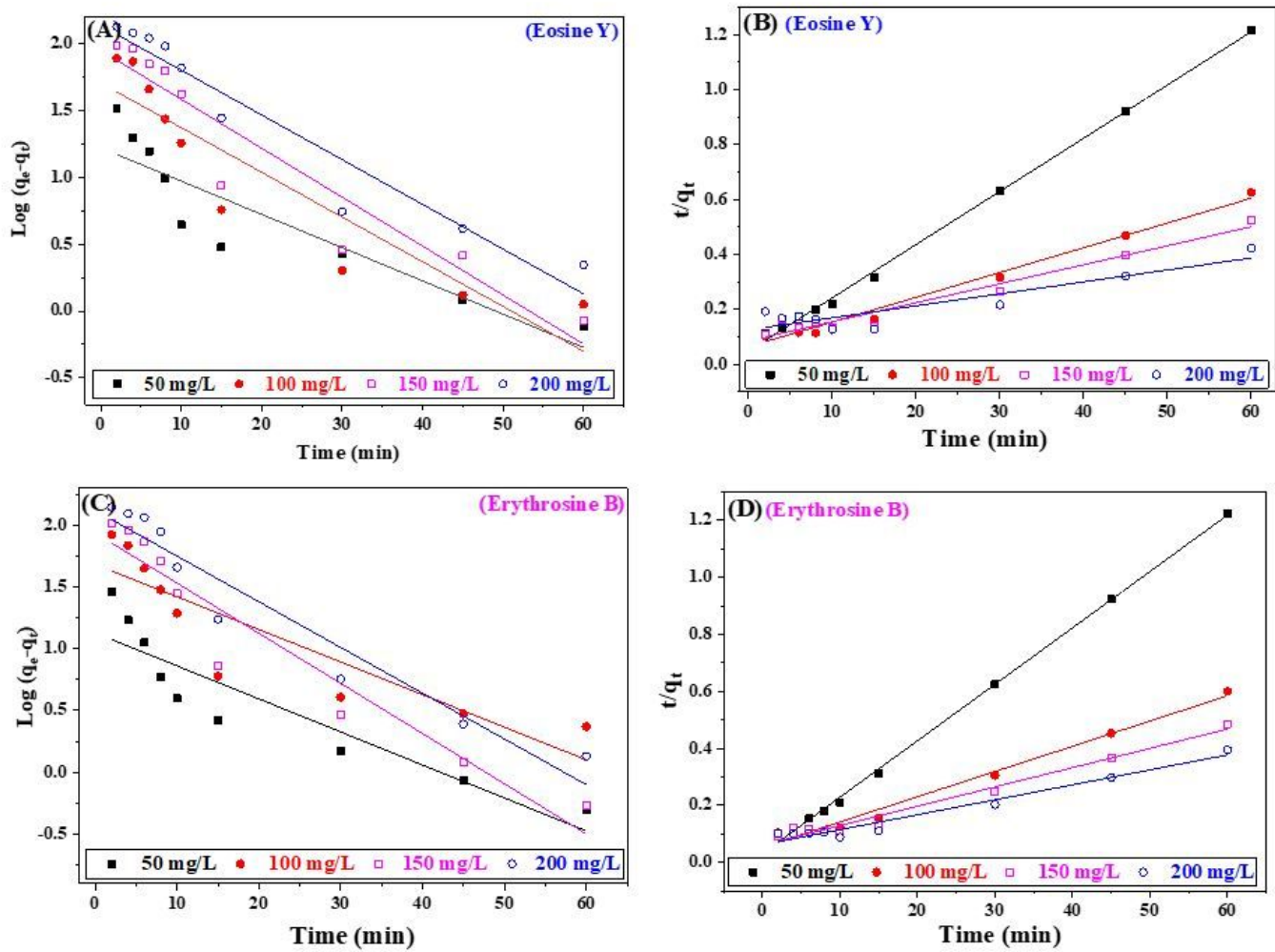


Figure 3

Pseudo-first-order (A, B) and pseudo-second-order (C, D) kinetics models for adsorption of Eo-Y and Er-B by AC-ZnO.

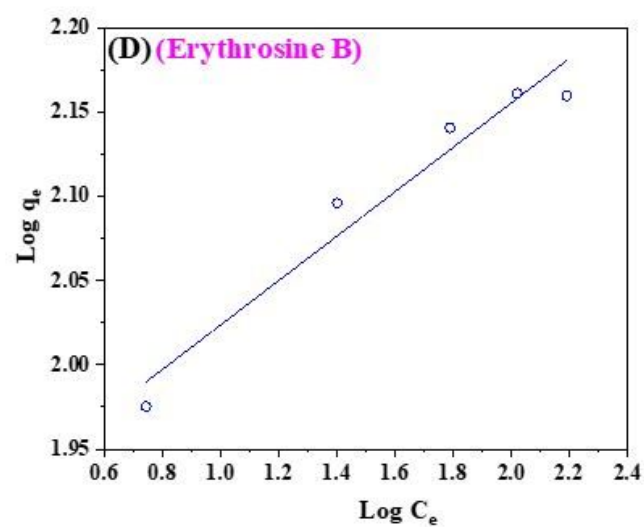
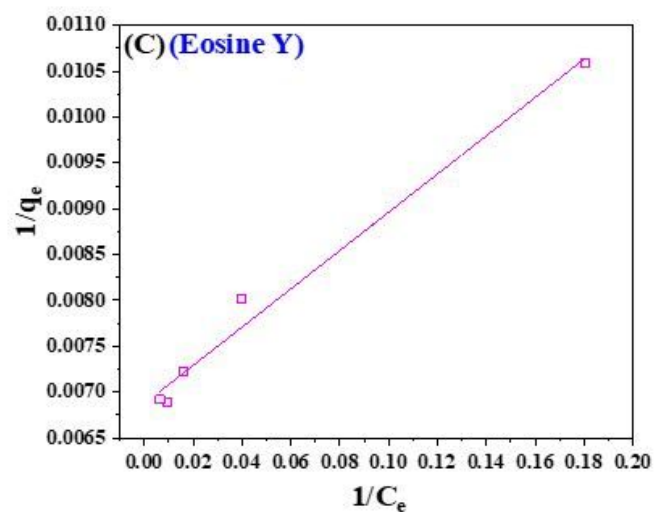
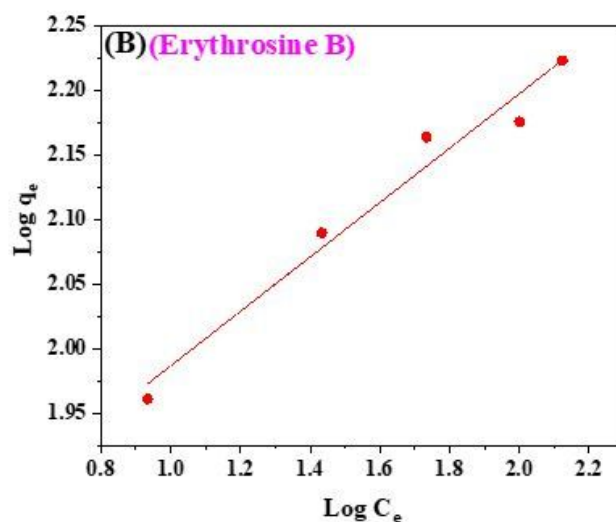
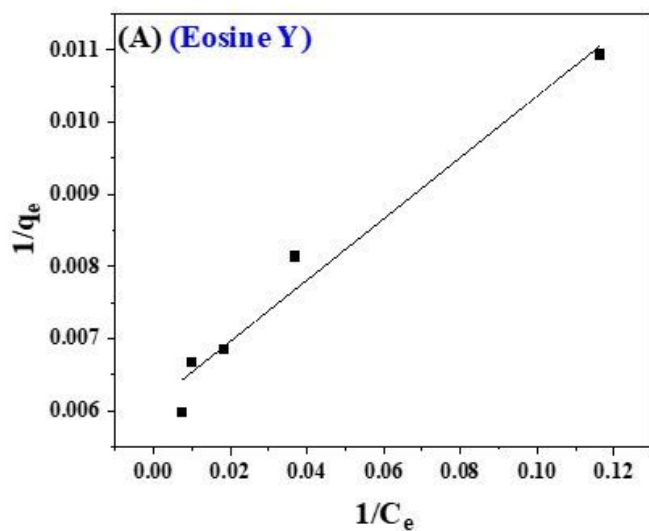


Figure 4

Langmuir (A, C), Freundlich (B, D) models for adsorption of Eo-Y and Er-B by AC-ZnO.

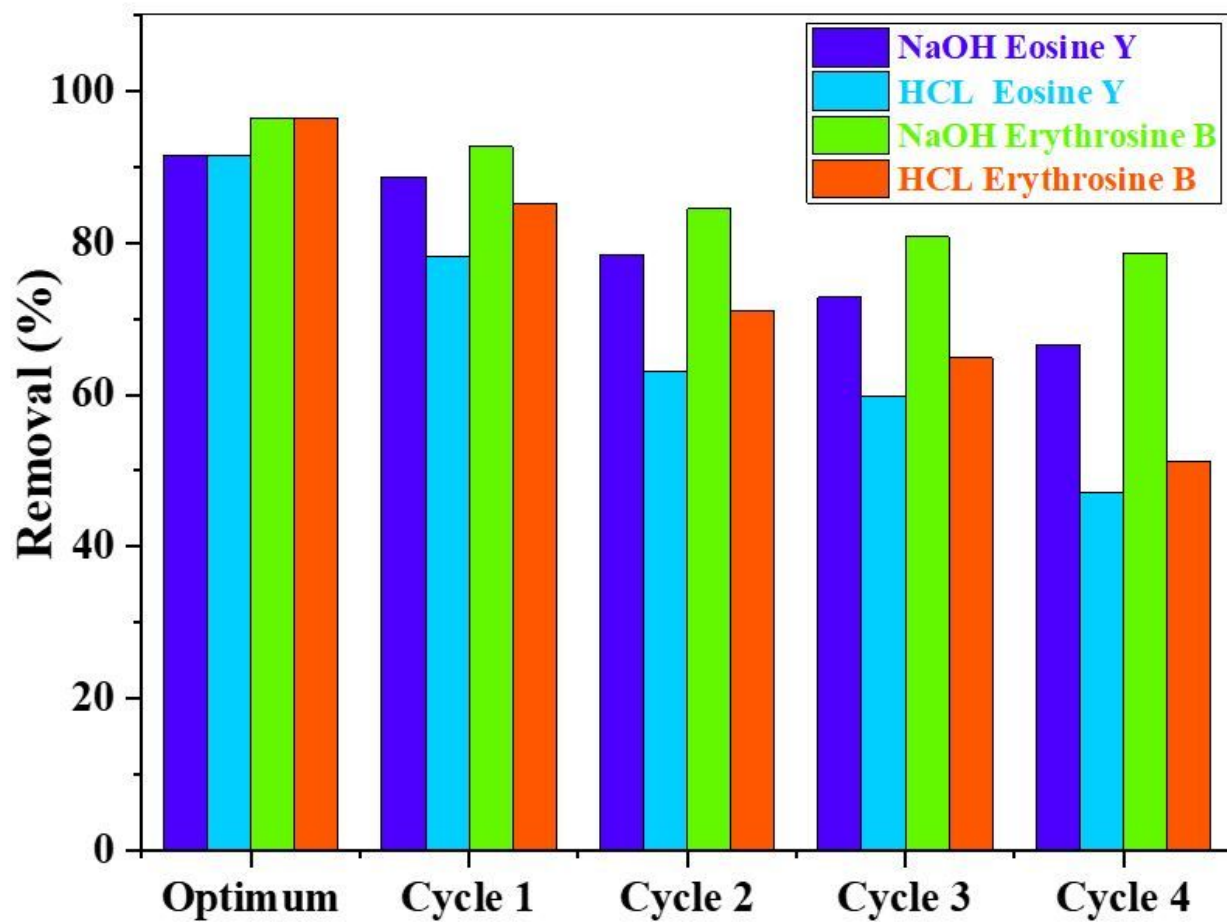


Figure 5

The AC-ZnO recovery in 5 stages.

Supplementary Files

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