

1 **Controlled Release of Acetylsalicylic Acid in pH sensitive Hydrogel Prepared by Cross-linking O-**  
2 **Carboxymethyl Chitosan**

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34 **Abstract**

35 Drug-loading hydrogels were prepared from O-carboxymethyl chitosan (O-CMCS) with a high degree of  
36 substitution and different deacetylation degree (DD) using acetylsalicylic acid as drug and glutaraldehyde  
37 as a cross-linking agent. Also, the DD's effect on the controlled drug release performance of drug-loading  
38 particle was explored. The results showed that the hydrogels and particles were prepared from 5 g of O-  
39 CMCS solution (4.0 wt.%), 2.5 g of sodium acetylsalicylate solution (8.0 wt.%), and 1.5 mL of  
40 glutaraldehyde solution (1.0 wt.%). The interior pore size of the particle (DD=51%) was between 50 and  
41 100 $\mu$ m, and its cumulative drug release ratios in the simulated gastric and intestinal juices were of the top  
42 values. The drug release of the drug-loading particle was proved to be obviously pH sensitive and it can  
43 be applied as a colonic drug.

44 **Keywords:** O-carboxymethyl chitosan; acetylsalicylic acid; hydrogel; controlled drug release; pH  
45 sensitivity

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49 **Introduction**

50 Besides the discovery of the huge number of therapeutic agents, few have shown the therapeutic  
51 success after systematic administration because of their low bioavailability[1]. Nowadays, numerous  
52 approaches including the in situ gelling system have been developed to improve the bioavailability of  
53 therapeutic agents [2]. In these in situ gelling systems, the therapeutic agents such as drugs can be  
54 encapsulated into the matrix which reduced the unexpected side effect associated with systematic  
55 administration [3]. The early development of these hydrogels system mainly focuses on the use of  
56 synthetic materials such as copolymers of *N* isopropylacrylamide and poly(ethylene glycol)/poly(lactic  
57 acid) block copolymers [4]. These materials were suitable for local drug delivery, but on the other hand,  
58 the non-biodegradability nature of these materials limits their clinical applications [5]. Therefore, recently  
59 the focus has been oriented towards naturally polymers having biodegradability and biocompatibility  
60 properties that can also form easily hydrogels [5-6]. Among natural polymers, the chitosan obtained from  
61 chitin has gained considerable attention in the drug delivery system due to its biodegradability and  
62 biocompatibility nature [7].

63 A recent study showed that the chitosan and its derivative can be used as a carrier of drug delivery  
64 system with no reported toxicity along with excellent biocompatibility and biodegradability[8]. When  
65 chitosan was modified by carboxymethylation and deacetylation, the corresponding derivatives  
66 carboxymethyl chitin/chitosan (CMCH/CMCS) were found to be water soluble and showed excellent  
67 biocompatibility of an amphoteric polymer [9]. The CMCH had been used as tablet additives by Huang et

68 al. (2012), and the CMCS is currently being investigated in this work as a drug carrier. Theoretically, in  
69 the acidic conditions, CMCS with a high degree of substitution (DS) shows many carboxyl (-COOH)  
70 groups. However, in the neutral or alkaline condition, these -COOH groups can be transformed into -  
71 COO-. Consequently, CMCS itself shall be pH sensitive. Interestingly, the molecular chain of CMCS  
72 contains certain amounts of -NH<sub>2</sub>, which can react with glutaraldehyde to form the Schiff Base.  
73 Therefore, it's hopeful to prepare the drug-loading hydrogel by cross-linking the drug-containing CMCS  
74 solution with glutaraldehyde in order to control the release of interior drug by its contraction and  
75 expansion due to the carboxyl's conversion under different pH environments [10]. Hence, hydrogels  
76 themselves are promising biomaterials with basic ability to control the transportation of nutrients, O<sub>2</sub>, and  
77 other water-soluble metabolites through diffusion. They also have the capability of many other desirable  
78 physicochemical indications and of being a cell growth substrate.

79 The acetylsalicylic acid (aspirin) is non-steroidal drugs having anti-inflammatory, analgesic, and  
80 antipyretic effects [11]. Furthermore, the oral intake of a high dose of acetylsalicylic acid may have  
81 undesirable side effects including tinnitus, gastric bleeding, and ulcers [12]. Therefore, it would be better  
82 if the function of control release of acetylsalicylic acid combines on to the acetylsalicylic acid containing  
83 drugs so that the acetylsalicylic acid would be gradually released to form a proper drug concentration in  
84 the plasma. Therefore, the combination of chitosan as a drug carrier along with the acetylsalicylic acid  
85 drug would be an excellent candidate for the polymeric drug for development of controlled release of  
86 acetylsalicylic acid.

87 In this paper, a series of O-carboxymethyl chitosan (O-CMCS) with a high DS and different  
88 deacetylation degrees (DD) were prepared from the primary raw material, chitin. The corresponding  
89 hydrogels were prepared by cross-linking O-CMCS solution containing acetylsalicylic acid with  
90 glutaraldehyde, while the drug-loading particles were prepared by drying the drug-loading hydrogels.  
91 Also, the controlled drug release performance of these drug-loading particles was carefully examined.

## 92 **Experimental**

### 93 *Preparation and structural parameters' determination of series of O-CMCS*

94 A two-step method was used to prepare a series of O-CMCS with a high DS and different DD. In the  
95 first step, O-carboxymethyl chitin (O-CMCH) with a high DS and a low DD was developed. This reaction  
96 was made under the optimum conditions including the molar ratio (chitin unit to chloroacetic acid to  
97 NaOH), the concentration of NaOH, the reaction temperature, and the reaction time as outlined  
98 elsewhere[13]. In the second step, the series of O-CMCS with a high DS and different DD were obtained.  
99 Here, the concentration of NaOH, the reaction temperature and the reaction time were all controlled.

100 200 g of chitin powder was added into 1,300 mL of NaOH solution (23 wt.%) with stirring, and the  
101 slurry was vacuumized overnight by a water pump to form alkalized chitin. As a dispersant, an

102 appropriate amount of isopropyl alcohol was added into the alkalized chitin, and the suspension was  
 103 stirred at 60°C. Then, isopropyl alcohol solution containing 326 g of chloroacetic acid was added; allowed  
 104 to react for 4 h, and filtered. The filtered residue was dissolved in pure water and neutralized with  
 105 concentrated HCl solution. Ultrafiltration membrane with a molecular weight retention value of 10,000  
 106 was used to ultrafiltrate 5 times where the volume compression ratio was 1/5 each time. Finally, the  
 107 concentrated solution was dried in an oven at 80°C and then placed in a vacuum oven at 60°C overnight  
 108 to acquire 20.24 g of O-CMCH, F1.

109 Furthermore, 2 g of F1 was added to 70 mL of concentrated NaOH solution to dissolve it entirely.  
 110 After deacetylation reaction at a certain temperature for a definite time, the solution was neutralized with  
 111 concentrated HCl solution. Subsequently, ultrafiltration membrane with a molecular weight retention  
 112 value of 10,000 was used again for 5 times' ultrafiltration. As usual, in each of these times, the volume  
 113 compression ratio was 1/5. Finally, the concentrated solution was dried in an oven at 80°C and placed in a  
 114 vacuum oven overnight at 60°C to obtain O-CMCS, F2~F5. Respective reaction conditions (NaOH  
 115 concentration, reaction temperature and time) of F2~F5 were given in Table 1.

116 Besides, 0.2 g of each O-CMCS sample was added into 50 mL of NaCl solution (0.1 mol/L) in a  
 117 conical flask and then stirred until completely dissolved. An aliquant amount of HCl solution (0.1 mol/L)  
 118 was used to adjust the pH value to 3.0, and after that, the solution was titrated with a 0.05 mol/L of  
 119 standard NaOH solution. Its pH value was verified by a pH meter (Orion 720A, Thermo Scientific, USA)  
 120 with an interval of 0.04, and the consumption volume ( $V$ , mL) of the NaOH solution was recorded. The  
 121 experimental data were analyzed through a differential titration curve, where:  $\Delta\text{pH}/\Delta V$  and  $V$  (mL) was  
 122 earmarked as the ordinate and abscissa, respectively. And the peak pH values for  $-\text{COOH}$  and  $-\text{NH}_2$  were  
 123 5.5 and 9.6, respectively.

124 The contents of C and N elements in these O-CMCS samples were measured by an Elemental  
 125 Analyzer (Vario EL III, Elementary, Germany) with high-temperature combustion and complete  
 126 decomposition methods. For interaction relationships among the DD, the DS, the content ratio of C and N  
 127 elements, and the titration parameters, Eqs. (1) and (2) were framed.

$$128 \quad C/N = \frac{[6 + (1 - DD) \times 2 + DS \times 2] \times 12}{1 \times 14} \quad (1)$$

$$129 \quad DD = c\Delta V \times (203 + DS \times 58 - DD \times 42) / m \quad (2)$$

130 When Eqs. (1) and (2) were merged, Eqs. (3) and (4) were obtained.

$$131 \quad DD = \frac{33.83 \times C/N - 29}{m/(c\Delta V) - 16} \quad (3)$$

$$132 \quad DS = DD + 0.5833 \times C/N - 4 \quad (4)$$

133 where: C/N is the mass ratio of C and N elements measured from elemental analysis,  $m$  (g) is the sample  
134 weight used in the titration experiment,  $c$  (mol/L) is the concentration of standard NaOH solution, and  
135  $\Delta V$  (L) is the volumetric difference of standard NaOH solution between the two peaks in differential  
136 titration curve.

137 The calculated DD and DS values of O-CMCS, F2~F5 according to the Eqs. (3) and (4) mentioned  
138 above were presented in Table 1.

#### 139 ***Preparation and surface morphology observation of the drug-loading particle***

140 Exactly 0.2 g of O-CMCS was completely dissolved in 4.8 g of deionized water. 2.5 g of sodium  
141 acetylsalicylate solution (8 wt.%) was added into the O-CMCS solution and stirred continuously. The  
142 additional sodium acetylsalicylate solution was prepared by adding 0.8 g of acetylsalicylic acid into 9.2 g  
143 of NaHCO<sub>3</sub> solution (5 wt.%) with stirring until it was completely dissolved. The drug-loading hydrogel  
144 was then prepared by adding 1.5 mL of glutaraldehyde solution (1 wt.%) into the above-mixed solution  
145 with stirring for 10 s, and then it was allowed to stand overnight. The drug-loading particle was prepared  
146 by drying the drug-loading hydrogel in a vacuum oven at 60°C for 12 h, and then it was ground to the  
147 millimeter scale. The surface morphology of the drug-loading particle was observed by using a field  
148 emission scanning electron microscope (JEOL 4000FX, Tokyo, Japan) with ultra-high resolution.

#### 149 ***Drug release experimentation***

150 The simulated gastric juice was prepared by mixing 16.4 mL of concentrated HCl and 10 g of  
151 pepsin. Deionized water was used to make up to a volume of 1,000 mL which replicated a gastric juice at  
152 pH 1.0. On the other hand, the simulated intestinal juice was prepared by mixing potassium dihydrogen  
153 phosphate (KH<sub>2</sub>PO<sub>4</sub>) solution (6.8 g of KH<sub>2</sub>PO<sub>4</sub> in 500 mL of deionized water and the pH adjusted to  
154 the value of 6.8 by 0.1 mol/L of NaOH solution) and pancreatin solution (10 g of pancreatin) in a same  
155 amount of deionized water that was used to fill up to a volume of 1,000 mL in the same way as described  
156 above.

157 The drug release experiments were carried out with the rotating basket method as per the Chinese  
158 Pharmacopoeia 2010 Edition [13a, 14]. The 0.05 g of drug-loading particle was loaded in dialysis bag,  
159 and then immersed in the 0.5 L of dissolution medium with the stirring speed of  $180 \pm 1$  r/min at  $37 \pm$   
160  $0.5^\circ\text{C}$ . The solution samples were taken out at specified time intervals for the respective measurements of  
161 acetylsalicylic acid and salicylic acid concentrations using a UV-VIS spectrophotometer (UV-2501PC,  
162 Shimadzu, Japan) at 278 and 302 nm for acetylsalicylic acid and salicylic acid, respectively. UV-VIS  
163 spectrophotometer also determined the maximum peak wavelengths and the standard working curves for  
164 each acid. The following equation (Eq. (5)) was used to express the cumulative release ratio.

$$165 \quad \text{Cumulative release ratio (\%)} = \frac{cm_2M_rV}{mm_1} \times 100\% \quad (5)$$

166 where:  $c$  (mol/L) is the total concentration of both acetylsalicylic acid and salicylic acid,  $m$  (g) is the  
167 weight of drug-loading particle used in the experiment,  $m_1$  (0.2 g) is the weight of acetylsalicylic acid  
168 loaded in drug-loading particle,  $m_2$  (0.415 g) is the weight of prepared drug-loading particle,  $V$  (L) is the  
169 volume of the dissolution medium, and  $M_r$  is a constant value of 180.16 which represents the molar mass  
170 of acetylsalicylic acid.

### 171 **Statistical analysis**

172 All experiments were performed in triplicate. All data are presented as mean  $\pm$  standard deviation  
173 (SD). Statistical significance was determined using Student's t-test. The significance level was set at  $P <$   
174 0.05.

175

## 176 **Results and Discussion**

### 177 *Surface morphology of the drug-loading particle*

178 Figure 1 showed surface morphology observed by SEM of the drug-loading particle prepared from  
179 F2 (Table 1). The results reveal that the surface morphologies of the blank and all other drug-loading  
180 particles developed from this same organic polymer (O-CMCS) with different DD were similar to each  
181 other. It turned out that the drug-loading particles expressed an open pore structure, and the interior pore  
182 size of these drug-loading particles was measured and bar-lined between 50 and 100  $\mu\text{m}$ . This structure  
183 could raise the contact area between the cross-linked skeleton and dissolution medium, which was  
184 beneficial to the formation of a hydrogel.

### 185 *Drug release performance of the drug-loading particles*

186 As the acetylsalicylic acid released from drug-loading particles, it may be decomposed into the  
187 salicylic acid due to the presence of both acidic solution and pepsin in the simulated gastric juice, both  
188 acetylsalicylic acid and salicylic acid were detected at pH 1.0, and only acetylsalicylic acid was detected  
189 at pH 6.8. The cumulative drug release curves of drug-loading particles based on cross-linked O-CMCS  
190 in both simulated gastric and intestinal juices were presented in Fig. 2 and Fig. 3, respectively. As it can  
191 be observed, the cumulative drug release ratio of drug-loading particle decreased as the DD of O-CMCS  
192 increased, and that of drug-loading particle prepared from O-CMCS with a DD of 51% was the highest. It  
193 could be possibly due to the effect of DD on cross-linking density of the carrier. For all drug-loading  
194 particles, the weight ratio of O-CMCS to glutaraldehyde was the same, so the cross-linking density of the  
195 cross-linked O-CMCS skeleton equally increased as the DD of O-CMCS (amount of  $-\text{NH}_2$ ). Hence, the  
196 drug in a corresponding drug-loading particle or hydrogel prepared from O-CMCS with higher DD could  
197 not be quickly released.

198 It is important to emphasize here that the first drug in the drug-loading particle was rapidly released  
199 into the simulated gastric juice owe to the liberation of the drug without being encapsulated in the cross-

200 linking network. After that, its release rate started to slow down, and its cumulative release ratio slowly  
201 began to increase as well. For example, the cumulative drug release ratio of drug-loading particle  
202 prepared from O-CMCS with a DD of 51% in the simulated gastric juice was only around 25.31% after  
203 720 min. Whereas for all tested drug-loading particles made from the same compound with different DD,  
204 both cumulative drug release ratios and release rates in the simulated intestinal juice were all higher than  
205 that in the simulated gastric juice. Among them, the highest cumulative drug release ratio of the drug-  
206 loading particle prepared from O-CMCS with a DD of 51% in the simulated intestinal juice reached up to  
207 the extent of 80% after 720 min (Fig. 3). When the hydrogel was formed by putting a drug-loading  
208 particle in an acidic simulated gastric juice, the hydrogen bond density increased owe to the -COOH of  
209 the gel network. Soon after that, it appeared that the drug-loading hydrogel contracted and hindered the  
210 internal drug release. In addition, the electrostatic attraction between -COOH of acetylsalicylic  
211 acid/salicylic acid and few residual -NH<sub>2</sub> of O-CMCS in the acidic simulated gastric juice could possibly  
212 bind both acetylsalicylic acid and salicylic acid, and also dedicated to both low cumulative drug release  
213 ratio and low release rate of the drug-loading particle in the simulated gastric juice. However, when the  
214 same thing was done in neutral simulated intestinal juice, the -COOH of gel network was gradually  
215 transformed to -COO-. With the repelling action of the negative ions, it was observable that the gel  
216 network became loose first, then the drug-loading hydrogel expanded, and finally, the drug was gradually  
217 released. Furthermore, the incremental water solubility of acetylsalicylic acid owing to the transformation  
218 of -COOH to -COO- in neutral simulated intestinal juice accumulated their diffusion and then elevated  
219 both cumulative drug release ratio and release rate of the drug-loading particle. The drug release  
220 mechanism of the drug-loading hydrogel in simulated gastric/intestinal juices was shown in Fig. 4.

221  
222 Besides that, the Zero-order, Higuchi, Logistic, and Weibull drug release kinetics models [14a, 15]  
223 were fitted to the drug release kinetics of the drug-loading particle prepared from F2 in the simulated  
224 intestinal juice. Those results were shown in Table 2. In another development, the comparison of release  
225 kinetics curves tailored by these 4 models with the actual practical experiments was given in Fig. 4. It  
226 turned out that both Logistic and Weibull models fitted very well to the experimental results, where their  
227 correlation coefficients (R<sup>2</sup>) were all recorded as 0.99. In addition to that, the release shapes for these 2  
228 models resembled an S-type release as expected.

## 229 **Conclusion**

230 The drug-controlled release system of a drug-loading hydrogel based on cross-linked O-CMCS was  
231 successfully developed. This system proved itself to be reliable and naturally pH sensitive towards the  
232 gastric and intestinal conditions in the humans. Consequently, the drug-loading particle can be applied as  
233 a colonic drug too.

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242 **Conflict of Interest**

243 The authors declare that they have no conflicts of interest.

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