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## Original Research

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# Structural and magnetic properties of $\text{Sb}^{3+}$ ions doped Ni-Ba-Co ferrite prepared by sol-gel method

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**Abstract:** In the present work, nanocrystalline  $\text{Sb}^{3+}$  ions doped  $\text{Ni}_{0.2}\text{Ba}_{0.1}\text{Co}_{0.7}\text{Fe}_{2-x}\text{Sb}_x\text{O}_4$  ( $0 \leq x \leq 0.1$ , step by 0.025) ferrites were prepared via sol-gel method. The spinel-phase structure of samples can be confirmed by X-ray diffraction (XRD) patterns. The composition and structure were further studied by fourier transform infrared spectroscopy (FTIR). There were two typical characteristic bands  $\nu_1$  and  $\nu_2$  related to the stretching vibrations in spinel ferrite in FTIR spectra. Energy dispersive spectrometer (EDS) analyzed the elements of samples. It indicated that the elements of Ni, Ba, Co, Fe, O and Sb existed in the samples. Vibrating sample magnetometer was used to characterize magnetic properties. The saturation magnetization decreased from 57.65 emu/g to 44.50 emu/g with the increasing  $\text{Sb}^{3+}$  ions content, which is attributed to  $\text{Fe}^{3+}$  ions replaced by the  $\text{Sb}^{3+}$  ions. Remanent magnetization and coercivity first decreased and then increased slightly.

**Keywords:** Ni-Ba-Co ferrite; Sol-gel method;  $\text{Sb}^{3+}$  ions doped, Magnetic properties.

## 1. Introduction

In the past few decades, spinel ferrites have always attracted much attention due to largely considerable properties they appeared, such as spin glass behavior, magnetic compensation behavior, critical behavior, etc [1-3]. They have a wide range of applications covering industry, environment and bio-medicine, such as microwave communications [4], microwave absorbing material [5], adsorbents [6], catalysts [7], wastewater treatment [8], magnetic resonance imaging (MRI) [9], drug delivery and

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release [10]. The magnetic, optical and electronic properties of spinel ferrite nanoparticles are affected by many factors. The synthesis conditions and methods are critical factors. Some authors synthesize ferrite nanoparticles by various methods including co-precipitation [11], sonochemical approach [12], electrospinning method [13], sol-gel method [14], microemulsion method [15], thermal decomposition [16], etc. The conditions of pH and temperature also have effects on the morphology and magnetic properties of spinel ferrite [17-20]. Among a lot of prepared methods, sol-gel method has benefits of gathering safe, less economic consumption and short experiment period. The heat required in the process is provided by the reaction itself and does not require external supply, which is a key feature of sol-gel method [21]. The advantages of samples prepared this method are high purity, small uniform particle sizes and chemical homogeneity on an atomic scale. Among the many spinel ferrites, cobalt ferrite ( $\text{CoFe}_2\text{O}_4$ ) has great coercivity and high magnetocrystalline and is suited to magnetic recording applications [22]. Barium ferrite ( $\text{BaFe}_2\text{O}_4$ ) is rhombohedral and nonmagnetic material [23].  $\text{NiFe}_2\text{O}_4$  is a sort of soft ferrite regarded as a collinear ferrimagnet [24]. Ni-Ba-Co ferrite is one of the permanent magnetic material. Recently, modification of ferrite by chemical doping is a hot topic of research by scholars. Ashiq et al. [25] prepared  $\text{NiFe}_{2-x}\text{Sb}_x\text{O}_4$  ( $x = 0.0, 0.2, 0.4, 0.6, 0.8$  and  $1$ ) ferrite with the reverse microemulsion method and the crystallite size of samples were in the range of  $8\sim 38$  nm. Anjum et al. [26] prepared  $\text{CdSb}_x\text{Fe}_{2-x}\text{O}_4$  ( $x=0.1, 0.2, 0.3, 0.4, 0.5$ ) with the ceramic route and found that saturation magnetization decreased and coercivity increased with the increasing content of  $\text{Sb}^{3+}$  ions. Anjum et al. [27] also prepared  $\text{CoSb}_{0.3}\text{Fe}_{1.7}\text{O}_4$  thin films via electron beam deposition technique. They found that the post annealing temperature is related to the growth of crystal structure. Lakshmi et al [28]. prepared Ni-Zn-Sb ferrite by hydrothermal method and found that the lattice parameter decreased with increasing content of antimony. There are no discovered literature on the properties of  $\text{Sb}^{3+}$  ions doped Ni-Ba-Co ferrite so far.

In this work, the  $\text{Ni}_{0.2}\text{Ba}_{0.1}\text{Co}_{0.7}\text{Fe}_{2-x}\text{Sb}_x\text{O}_4$  ( $0\leq x\leq 0.1$ , step by  $0.025$ ) ferrite were prepared with sol-gel method and citric acid was used as complexing agent. The complexing agents mainly play two roles in the experiment. One is to act as a

complexing agent to form a uniform and stable sol in the reaction process. Another is to act as a fuel for sol-gel auto-combustion. The effects of  $\text{Sb}^{3+}$  ions doped Ni-Ba-Co ferrite were explored.

## **2. Experimental Process**

### **2.1 Materials**

Cobalt nitrate  $[\text{Co}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}]$  (Mw: 291.03 g/mol; 99%), ferric nitrate  $[\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}]$  (Mw: 404.00 g/mol; 98.5%), nickel nitrate  $[\text{Ni}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}]$ , (Mw: 290.81 g/mol; 98%), antimony trioxide  $[\text{Sb}_2\text{O}_3]$ , (Mw: 291.52 g/mol; 99.0%), barium nitrate  $[\text{Ba}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}]$ , (Mw: 261.34 g/mol; 99.5%), citric acid  $[\text{C}_6\text{H}_8\text{O}_7 \cdot \text{H}_2\text{O}]$ , distilled water and ammonium hydroxide were used in this experiment to prepare the  $\text{Ni}_{0.2}\text{Ba}_{0.1}\text{Co}_{0.7}\text{Fe}_{2-x}\text{Sb}_x\text{O}_4$  ( $0 \leq x \leq 0.1$ , step by 0.025) ferrite.

### **2.2 Synthesis**

A series of  $\text{Sb}^{3+}$  ions doped Ni-Ba-Co ferrites have been prepared using sol-gel method having the general formula  $\text{Ni}_{0.2}\text{Ba}_{0.1}\text{Co}_{0.7}\text{Fe}_{2-x}\text{Sb}_x\text{O}_4$  ( $0 \leq x \leq 0.1$ , step by 0.025). The preparation of the sample includes some processes which are shown in Fig. 1. Nitrates weighed in stoichiometric ratio and citric acid at the molar ratio of 1:1.2 mixed in 100 mL distilled water. After the solute is completely dissolved, ammonium hydroxide is used to adjust the pH=7 under the condition of uniform stirring. The precursor solution was heated at 80 °C for 3h in magnetic heating and stirring agitator. Then the solution turned to a wet sol. The wet sol was put in dry blast oven at 120 °C for 2 h to form a dry gel. The dry gel was heated with an alcohol lamp. The obtained floccule was ground about 1 h until it forms black powder. The powders were annealed in muffle furnace at 1100 °C for 2 h. The obtained powders were ground about 20 min to obtain final samples.

### **2.3 Characterization techniques**

The XRD patterns were collected by Germany Bruch diffractometer with a goniometer using Cu-K $\alpha$  radiation ( $\lambda = 0.15406$  nm ). The diffracted intensities were recorded in the angular range 20~80°. The infrared absorption spectra of samples were recorded by fourier transform infrared spectroscopy (China WQF-510). The morphology and shape of samples were observed by scanning electron microscopy (Japan JSM-6700F). The magnetic measurements were obtained by

vibrating sample magnetometer (USA Lakeshore 7304).

### 3. Results and discussion

#### 3.1 Structural properties

The lattice structure of spinel ferrite belongs to face-centered cubic (space group Oh7-F3dm) and is densely packed with O<sup>2-</sup>, cations fill the gaps where the O<sup>2-</sup> are densely packed. In the face-centered cubic lattice constituted by the accumulation of 32 O<sup>2-</sup>, there are two kinds of gaps, namely tetrahedral A site and octahedral B site. The crystal structure and the distribution of cations and O<sup>2-</sup> of spinel ferrite are shown in Fig.2. The overlapping area among the electron cloud of each magnetic ion is inexistent. The magnetism is generated by the superexchange of nonmagnetic O<sup>2-</sup> as media. The exchange interaction at A-B is the strongest. Figure 3 shows the relative positions of cation and O<sup>2-</sup> in the superexchange of ferrite.

Figure 4 shows X-ray diffraction pattern of the pure and Sb<sup>3+</sup> ions doped Ni<sub>0.2</sub>Ba<sub>0.1</sub>Co<sub>0.7</sub>Fe<sub>2</sub>O<sub>4</sub> ferrite samples. It can be observed from Fig.4 that the pure Ni<sub>0.2</sub>Ba<sub>0.1</sub>Co<sub>0.7</sub>Fe<sub>2</sub>O<sub>4</sub> ferrite has the diffraction peaks of (220), (311), (222), (400), (422), (511) and (440), which indicates the formation of spinel structure. Whereas Sb<sup>3+</sup> ions doped samples show additional peaks besides spinel when x > 0.075, which may be related to secondary phase. When the doping content increases, Sb<sup>3+</sup> ions do not enter the lattice, but enriched at the grain boundary to form Sb<sub>2</sub>O<sub>3</sub> phase. The lattice constant (a) can be calculated by the relation [29]:

$$a = d\sqrt{h^2 + k^2 + l^2} \quad (1)$$

Where (h k l) are Miller index, 'd' is inter planar spacing. The average crystallite size (D) can be calculated by the Scherrer's formula. The formula is as follows [30]:

$$D = \frac{0.9\lambda}{\beta \cos\theta} \quad (2)$$

Where 0.9 is shape factor, 'β' is the full width at half maximum of the diffraction angle. The values of lattice constant (a) and average crystallite sizes (D) are shown in Table 1. It is clear from Fig.5 that lattice constant first decreases from 8.3625 Å to 8.3562 Å and then increases with the increasing Sb<sup>3+</sup> ions content. The reason for the decrease of lattice constant is that Sb<sup>3+</sup> ion (0.76 Å) may be oxidized to Sb<sup>5+</sup> ion (0.60 Å) when samples were annealed at 1100~1200 °C [31]. The Sb<sup>5+</sup> ions with smaller

ionic radius are accommodated on the lattice by replacing  $\text{Fe}^{3+}$  ion (0.67 Å). The increased phenomenon of lattice constant can be related to cation redistribution and bigger ionic radius of  $\text{Sb}^{3+}$  ion (0.76 Å) when the content of  $\text{Sb}^{3+}$  ions further increased. The average crystallite sizes of prepared samples decreased from 29.37 nm to 22.07 nm. The decrease in average crystallite sizes may be due to energy consumption when  $\text{Sb}^{3+}$  ions enter into the lattice [32]. The dislocation linear density ( $\delta$ ) can be calculated by the formula:

$$\delta = \frac{1}{D^2} \quad (3)$$

The X-ray density ( $\rho_x$ ) can be calculated by the formula [33]:

$$\rho_x = \frac{8M}{N_A a^3} \quad (4)$$

Where ‘M’ represents the molecular mass; ‘ $a^3$ ’ is volume of unit cell; ‘ $N_A$ ’ is the Avogadro’s constant and the value is  $6.02214076 \times 10^{23} \text{ mol}^{-1}$ . The values of dislocation linear density and X-ray density of samples are shown in Table 1. The X-ray density of samples increased with the increasing content of  $\text{Sb}^{3+}$  ions. That is due to the replacement of  $\text{Fe}^{3+}$  (55.85 g/mol) by  $\text{Sb}^{3+}$  having a bigger molecular mass (121.76 g/mol).

### 3.2 FTIR spectroscopic analysis

FTIR was performed to discover the the position and valence of ions in the crystal lattice of  $\text{Sb}^{3+}$  ions doped Ni-Ba-Co ferrite. FTIR spectra at room temperature of  $\text{Ni}_{0.2}\text{Ba}_{0.1}\text{Co}_{0.7}\text{Fe}_{2-x}\text{Sb}_x\text{O}_4$  ( $0 \leq x \leq 0.1$ , step by 0.025) are shown in Fig.6. M-O band in tetrahedral A site is related to the higher force constants and lower bond lengths, so the stretching vibration frequency between M-O at A site may locate near higher band. The lower band is attributed to the stretching vibration of M-O in octahedral B site [34]. From Fig.6, it can be observed that the two absorption bands  $\nu_1$  around  $600 \text{ cm}^{-1}$  and  $\nu_2$  near  $400 \text{ cm}^{-1}$  are clear. The frequency values  $\nu_1$  and  $\nu_2$  are shown in Table 2. The appearance of two bands prove that the spinel structure of the prepared samples. With the increasing content of  $\text{Sb}^{3+}$  ions, the  $\nu_1$  moves to lower frequency from  $613 \text{ cm}^{-1}$  to  $603 \text{ cm}^{-1}$ . It indicates that  $\text{Sb}^{3+}$  ions replace  $\text{Fe}^{3+}$  ions into lattice, thereby

causing the change of bond length. Some small absorption bands are observed in the Fig.6. The band near  $1641\text{ cm}^{-1}$  may be attributed to the stretching vibration of -OH in adsorbed molecular water [35]. The band around  $1388\text{ cm}^{-1}$  is seen as the vibration of anti-symmetric  $\text{NO}_3^-$  bond, the decrease or disappearance of the band at  $1388\text{ cm}^{-1}$  can indicate that  $\text{NO}_3^-$  participated in the process of reaction [36]. The band located at  $1091\text{ cm}^{-1}$  may be related to the stretching vibration of residual C-O bond.

### 3.3 SEM and chemical elements analysis

The morphological micrographs of the prepared  $\text{Ni}_{0.2}\text{Ba}_{0.1}\text{Co}_{0.7}\text{Fe}_{2-x}\text{Sb}_x\text{O}_4$  ( $0 \leq x \leq 0.1$ , step by 0.025) ferrite annealed at  $1100\text{ }^\circ\text{C}$  are displayed in Fig.7. Figure 7 show the varying degrees of agglomeration with the increasing content of  $\text{Sb}^{3+}$  ions. The agglomeration appears among particles due to the magnetic dipole-dipole interactions along with Van der Waals force [37]. It indicates that every particles are composed of a lot of small grains. Energy dispersive spectrometer is used to analyze elements and ingredients of prepared samples. The EDS diagrams are displayed in Fig.8. It can be confirmed that there are five elements in pure sample, which are Ni, Ba, Co, Fe and O. It can be observed that the existence of Sb element in doped samples besides the above five main elements.

### 3.4 Magnetic properties

The magnetic characterization of  $\text{Ni}_{0.2}\text{Ba}_{0.1}\text{Co}_{0.7}\text{Fe}_{2-x}\text{Sb}_x\text{O}_4$  ( $0 \leq x \leq 0.1$ , step by 0.025) is recorded at room temperature. The hysteresis loop of the prepared samples is shown in Fig.9. Values of coercivity ( $H_c$ ), remanent magnetization ( $M_r$ ), saturation magnetization ( $M_s$ ) are shown in Table 3. It shows from hysteresis loops that samples are typical hard ferromagnetic materials. The variations of remanent magnetization and saturation magnetization with the increasing of  $\text{Sb}^{3+}$  ions are shown in Fig.10(a).  $M_s$  decreased from  $57.65\text{ emu/g}$  to  $44.50\text{ emu/g}$ ,  $M_r$  first decreased from  $25.66\text{ emu/g}$  to  $13.88\text{ emu/g}$  and then increased from  $13.88\text{ emu/g}$  to  $15.03\text{ emu/g}$ . The magnetic properties of spinel ferrite mainly come from metal cation superexchange between A and B sites.  $\text{Ni}^{2+}$  ions ( $2\mu_B$ ) are known to have a preference for the B site,  $\text{Co}^{2+}$  ions ( $3\mu_B$ ) and  $\text{Fe}^{3+}$  ions ( $5\mu_B$ ) occupy A site and B site in most cases.  $\text{Sb}^{3+}$  ( $0\mu_B$ ) ions have a strong B site preference [25]. According to Néel ferromagnetic theory, the ions in the A and B sites spontaneously magnetize in opposite directions and the

magnetization are not equal and can not completely offset. The remaining spontaneous magnetization appears. The net magnetic moment ( $M$ ) of a unit cell can be described as  $M = M_B - M_A$ ,  $M_B$  and  $M_A$  represent the magnetic moment of B site and A site, respectively [38]. Due to the partial replacement of magnetic ions ( $\text{Fe}^{3+}$ ) with  $\text{Sb}^{3+}$  (non-magnetic ions), the magnetization of B site decreased, which weakens superexchange A-B. Accordingly, saturation magnetization decreased. For spinel ferrite, the Bohr magnetic moment can be calculated by the formula [39]:

$$\mu_B(\text{exp.}) = \frac{M_w \times M_s}{5585} \quad (5)$$

Where ' $M_w$ ' is the molecular weight. The value of unit cell magnetic moment  $\mu_B(\text{exp.})$  is shown in Table 4. The demagnetization curve located in the second quadrant of the hysteresis loop is an important basis for examining the hard magnetic materials. The coercivity is the strength of the reverse magnetic field that needs to be applied to reduce the magnetization of the magnetized magnet to 0. The coercivity decreased from 952.31 Oe to 800.68 Oe when the content of  $\text{Sb}^{3+}$  ions increased up to  $x=0.075$ , then the coercivity slightly increased from 800.68 Oe to 844.35 Oe. A similar phenomenon occurs in the reference [26], the coercivity first decreased and then increased with the increasing content of  $\text{Sb}^{3+}$  ions in  $\text{CdSb}_x\text{Fe}_{2-x}\text{O}_4$  series ferrites. Anisotropy constant ( $K$ ) can be estimated by the following formula [40]:

$$K = \frac{1}{2} \mu_0 H_c M_s \quad (6)$$

Where ' $\mu_0$ ' is magnetic permeability in vacuum (equal to 1 in Gauss unit system). The value of anisotropy constant is displayed in Table 4. From Fig.10(b), it can be observed that ' $K$ ' decreased with the increasing content of  $\text{Sb}^{3+}$  ions. The value of squareness  $S$  ( $M_r/M_s$ ) and coercivity squareness ( $S^*$ ) can be seen in Table 3, which is a significant parameter about anisotropy. The value of  $S$  are 0.445, 0.412, 0.313, 0.320 and 0.338, respectively. These values are less than 0.5, which indicate the presence of multi-domain (MD) state, pseudo-single domain (PSD) state and single domain (SD) state. The magnetization and the external magnetic field have the following relationship:

$$M = \chi H \quad (7)$$

Where ' $\chi$ ' is magnetic susceptibility. Magnetic susceptibility ' $\chi$ ' can be expressed by



the field dependence of  $dM/dH$  curves, which characterize the feature of domain about prepared samples. The field dependence of  $dM/dH$  curves of prepared  $\text{Ni}_{0.2}\text{Ba}_{0.1}\text{Co}_{0.7}\text{Fe}_{2-x}\text{Sb}_x\text{O}_4$  ( $0 \leq x \leq 0.1$ , step by 0.025) are shown in Fig.11. As far as an ideal single domain particle is concerned, the value of  $dM/dH$  at  $H \rightarrow 0$  is 0 [41,42]. The  $dM/dH$  values of samples at  $H \rightarrow 0$  is 18.57, 19.76, 16.76, 18.89 and 16.98 in  $10^{-3}$  emu/g Oe, respectively. It indicates further that the prepared samples have multi-domain particles. The  $dM/dH$  values at  $H \rightarrow H_m$  are shown in Table 4. The higher peak height of  $dM/dH$  at  $H_m$  is, the better crystalline cubic spinel structure the samples have. It indicates that the  $\text{Ni}_{0.2}\text{Ba}_{0.1}\text{Co}_{0.7}\text{Fe}_2\text{O}_4$  sample has a magnetically stable state.

#### 4. Conclusions

The sol-gel method was used to prepare  $\text{Ni}_{0.2}\text{Ba}_{0.1}\text{Co}_{0.7}\text{Fe}_{2-x}\text{Sb}_x\text{O}_4$  ( $0 \leq x \leq 0.1$ , step by 0.025) ferrites, citric acid acted as complexing agent and fuel for auto-combustion. The XRD, FTIR, SEM, EDS and VSM were used to characterize the samples. The samples have spinel structure. The lattice constant first decreases and then increases. The average crystallite sizes of prepared samples are in the range of 29.37~22.07 nm. The SEM images show the varying degrees of agglomeration among particles, which can be attributed to magnetostatic coupling between the particles. Due to the replacement of magnetic ions ( $\text{Fe}^{3+}$ ) with  $\text{Sb}^{3+}$  ions, the magnetic properties ( $M_s$ ,  $M_r$  and  $H_c$ ) are all less than these of  $\text{Ni}_{0.2}\text{Ba}_{0.1}\text{Co}_{0.7}\text{Fe}_2\text{O}_4$  sample with the increasing content of  $\text{Sb}^{3+}$  ions. The values of  $M_r/M_s$  (S) are less than 0.5, which indicate the presence of multi-domain (MD) state, single domain (SD) state and pseudo-single domain (PSD) state in samples.

#### Author contributions

Yanchun Zhang: contributed to experiment, conceptualization, investigation, writing-original draft and visualization; Aimin Sun: checked the manuscript; Liqiong Shao : checked the table and Nanzhaxi Suo: helped in measurement of data, experimental process, checking the figure.

**Additional Information**

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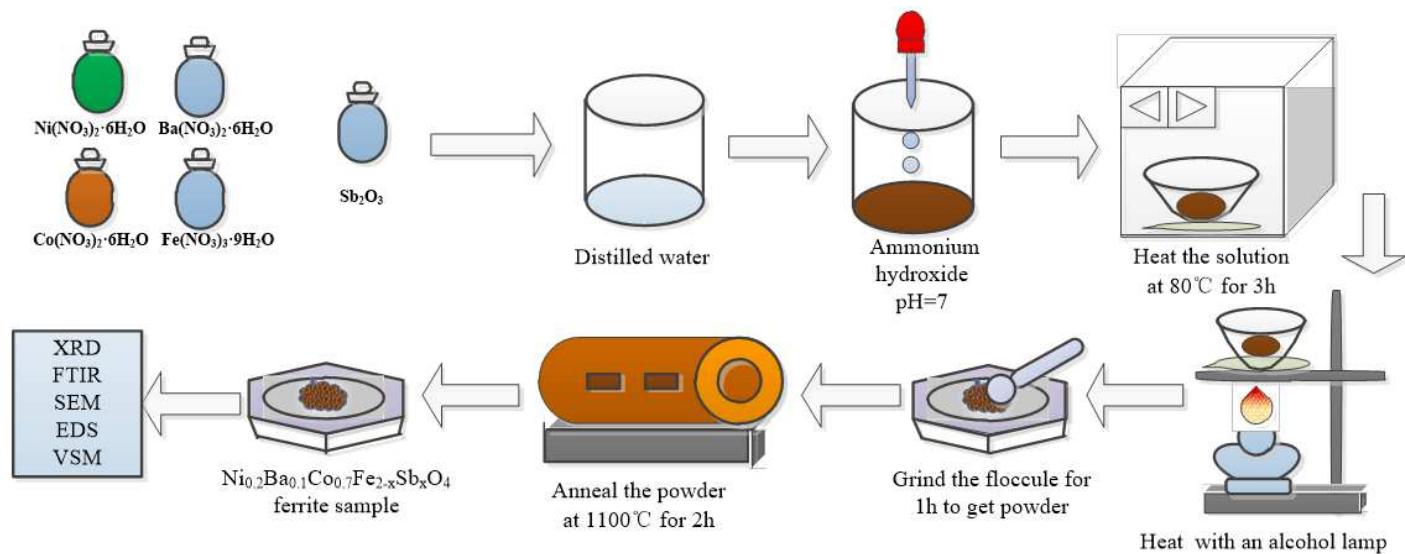
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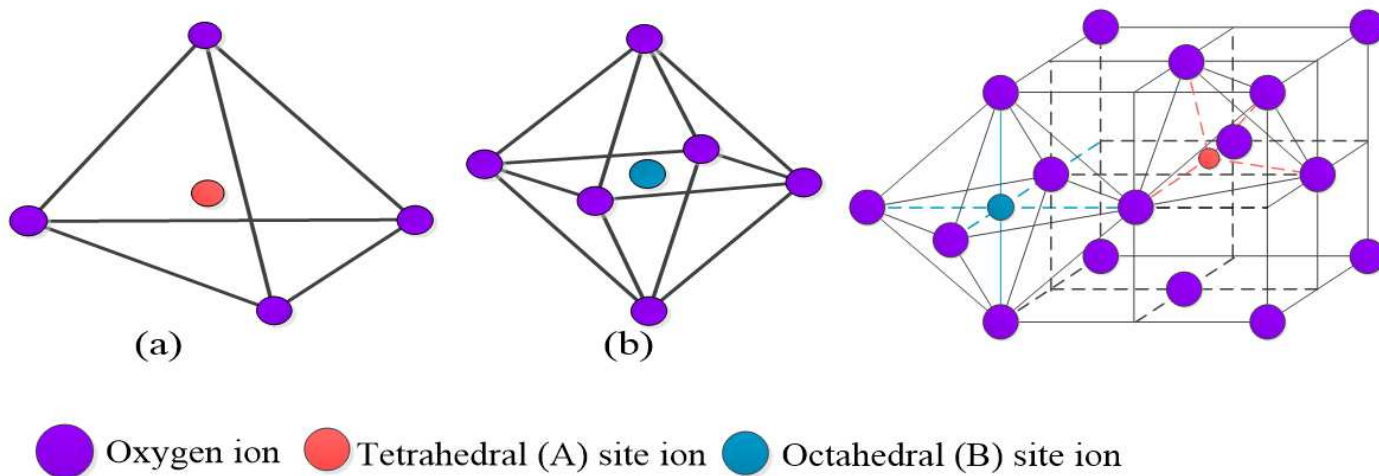
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# Figures



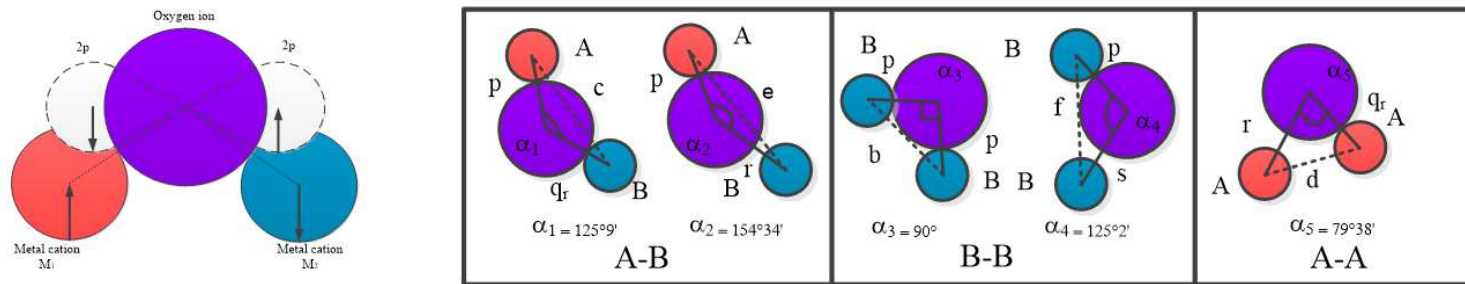
**Figure 1**

The flow chart of preparing  $\text{Ni}_{0.2}\text{Ba}_{0.1}\text{Co}_{0.7}\text{Fe}_{2-x}\text{Sb}_x\text{O}_4$  ( $x=0, 0.025, 0.05, 0.075$  and  $0.1$ ) ferrite by sol-gel method.



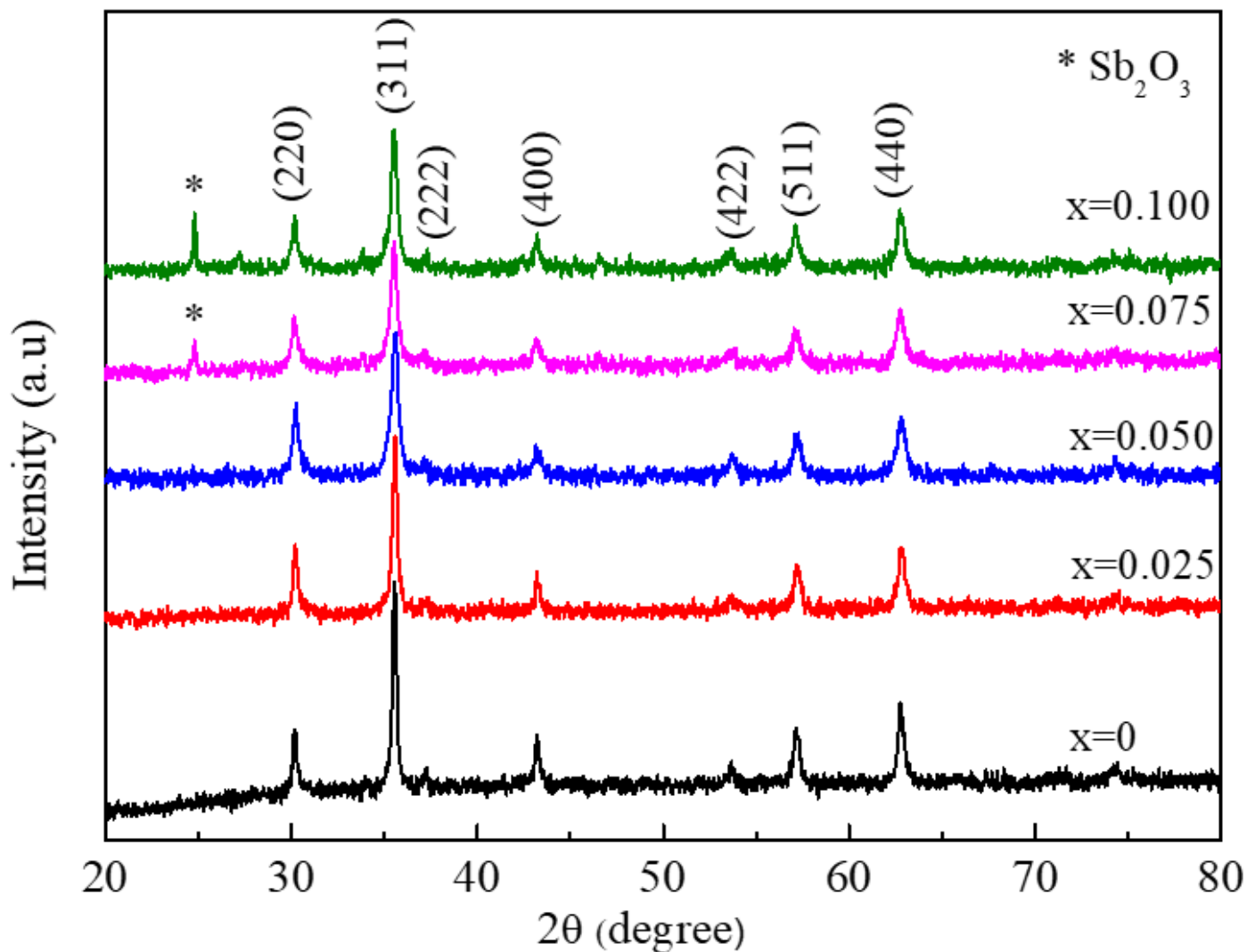
**Figure 2**

The crystal structure of spinel ferrite and the distribution of metal cations and oxygen ions. (a) Tetrahedral A site; (b) Octahedral B site.



**Figure 3**

The relative positions of metal ions and oxygen ions in the superexchange of spinel ferrite.



**Figure 4**

The X-ray diffraction pattern of  $\text{Ni}_{0.2}\text{Ba}_{0.1}\text{Co}_{0.7}\text{Fe}_{2-x}\text{Sb}_x\text{O}_4$  ( $x = 0, 0.025, 0.05, 0.075$  and  $0.1$ ) nano ferrite.



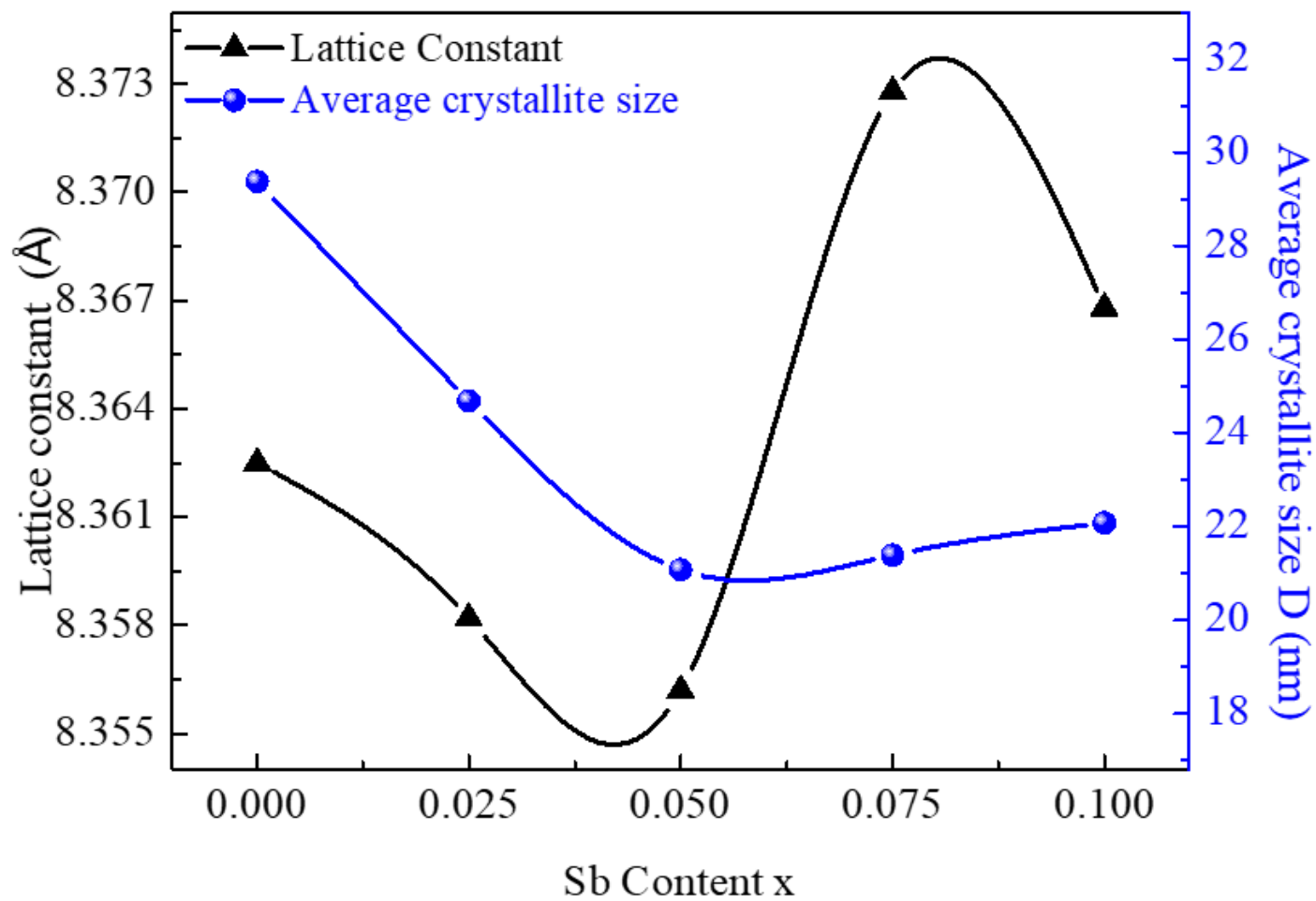


Figure 5

Variation of lattice constant, average crystallite size Sb content x.

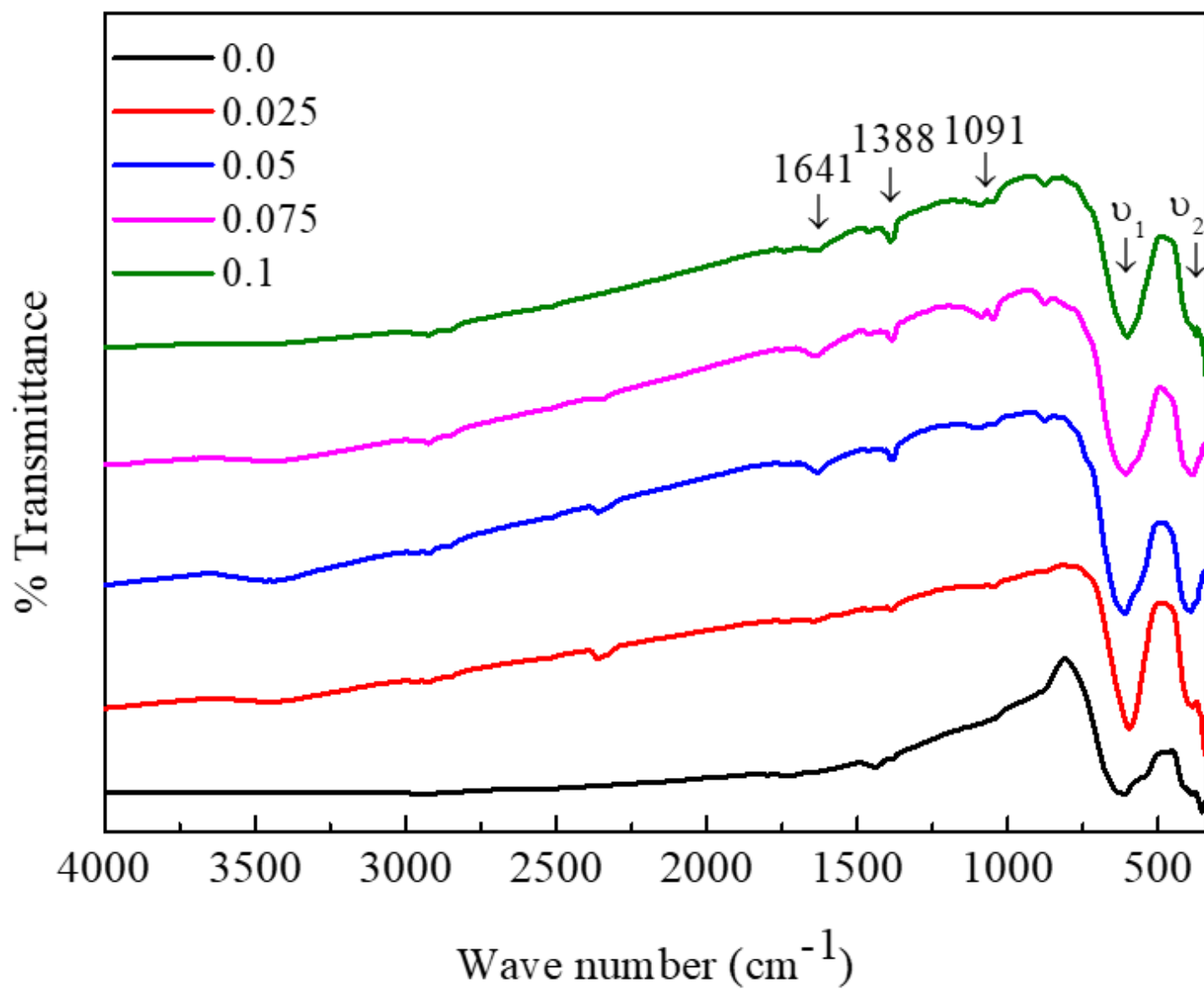
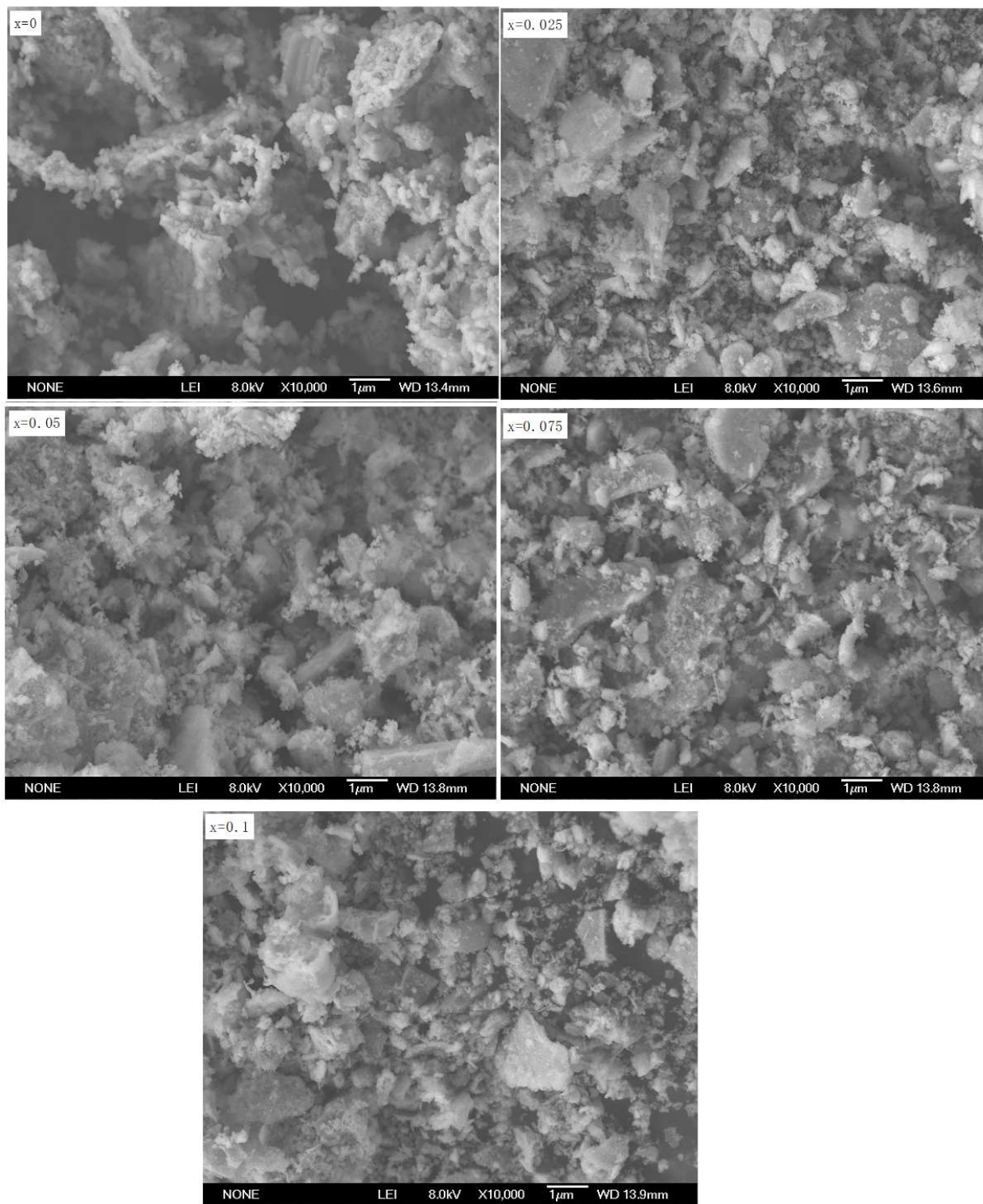


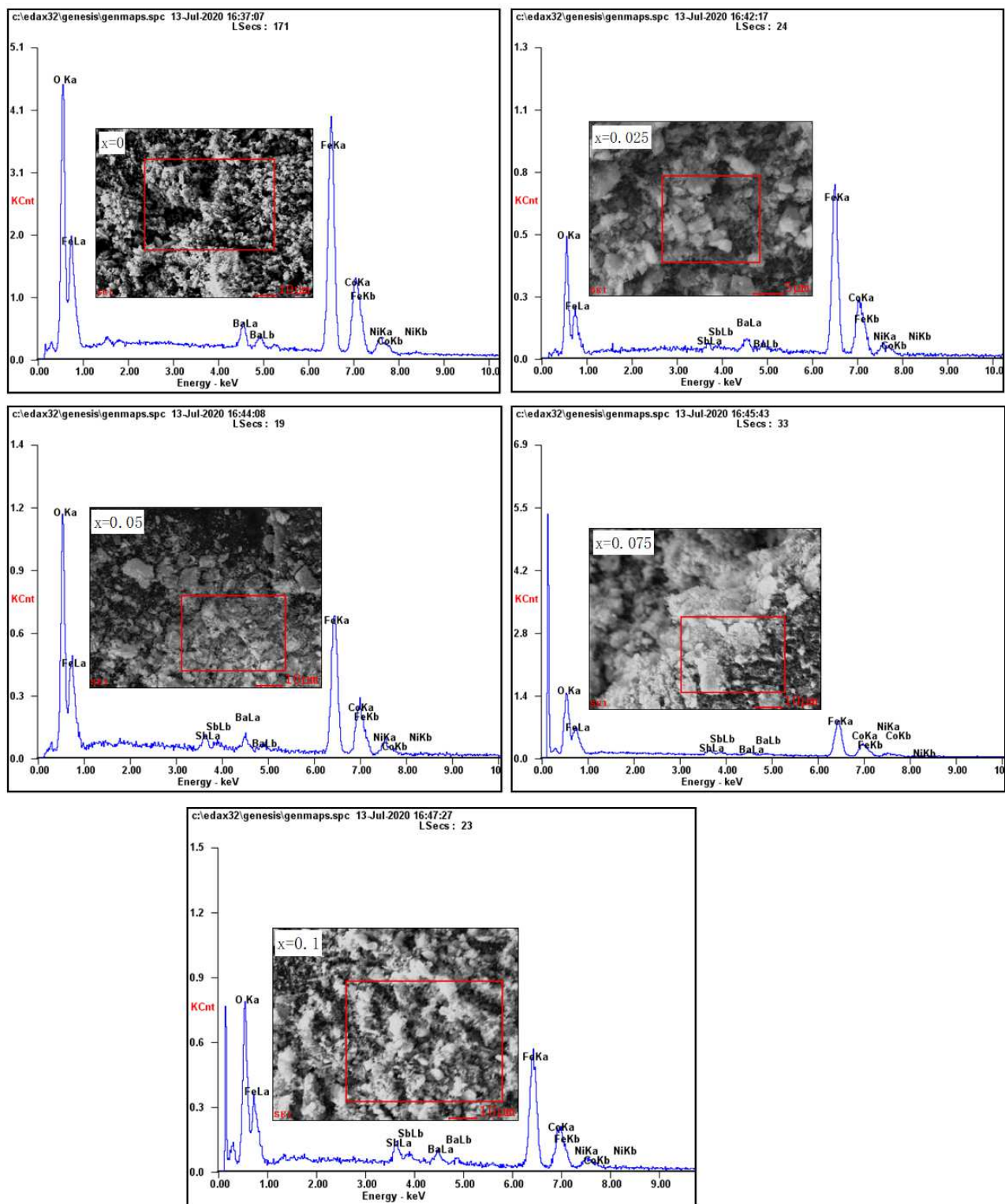
Figure 6

FTIR spectra of  $\text{Ni}_{0.2}\text{Ba}_{0.1}\text{Co}_{0.7}\text{Fe}_{2-x}\text{Sb}_x\text{O}_4$  ( $x=0, 0.025, 0.05, 0.075$  and  $0.1$ ) nano ferrite.



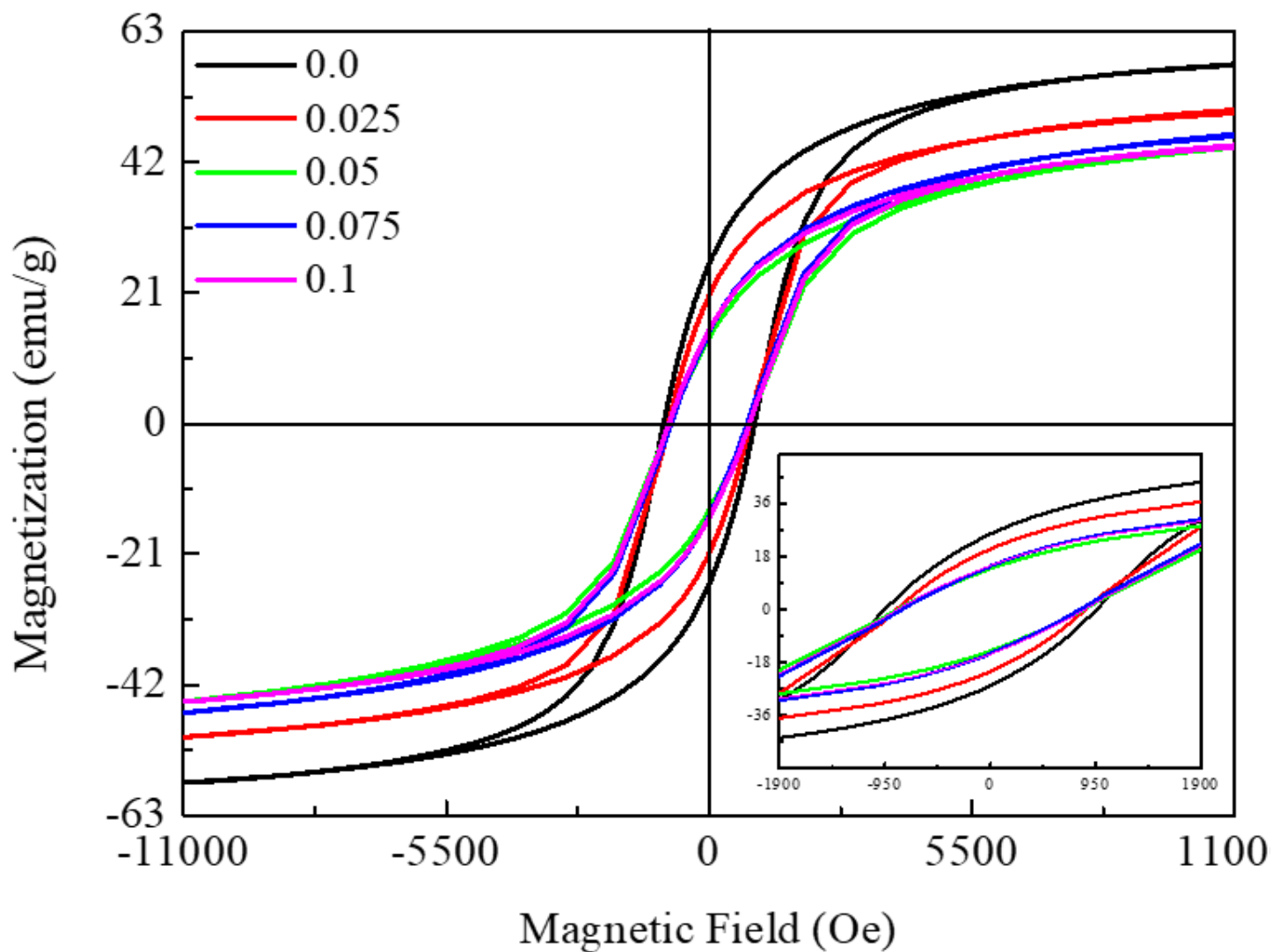
**Figure 7**

SEM micrographs of  $\text{Ni}_{0.2}\text{Ba}_{0.1}\text{Co}_{0.7}\text{Fe}_{2-x}\text{Sb}_x\text{O}_4$  ( $x=0, 0.025, 0.05, 0.075$  and  $0.1$ ) nano ferrite.



**Figure 8**

The EDS diagram of  $\text{Ni}_{0.2}\text{Ba}_{0.1}\text{Co}_{0.7}\text{Fe}_{2-x}\text{Sb}_x\text{O}_4$  ( $x=0, 0.025, 0.05, 0.075$  and  $0.1$ ) nano ferrite.



**Figure 9**

M-H Hysteresis loops of  $\text{Ni}_{0.2}\text{Ba}_{0.1}\text{Co}_{0.7}\text{Fe}_{2-x}\text{Sb}_x\text{O}_4$  (x=0, 0.025, 0.05, 0.075 and 0.1) nano ferrite.

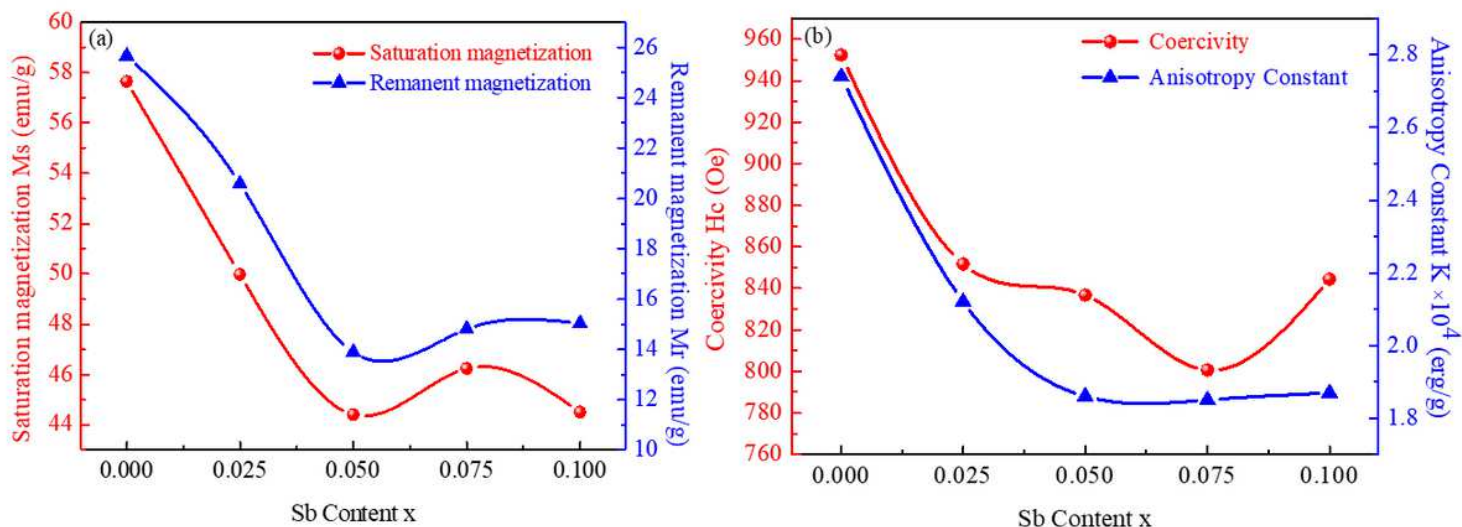


Figure 10

Variation of (a) saturation magnetization and remanent magnetization, (b) anisotropy constant and coercivity with Sb content x.

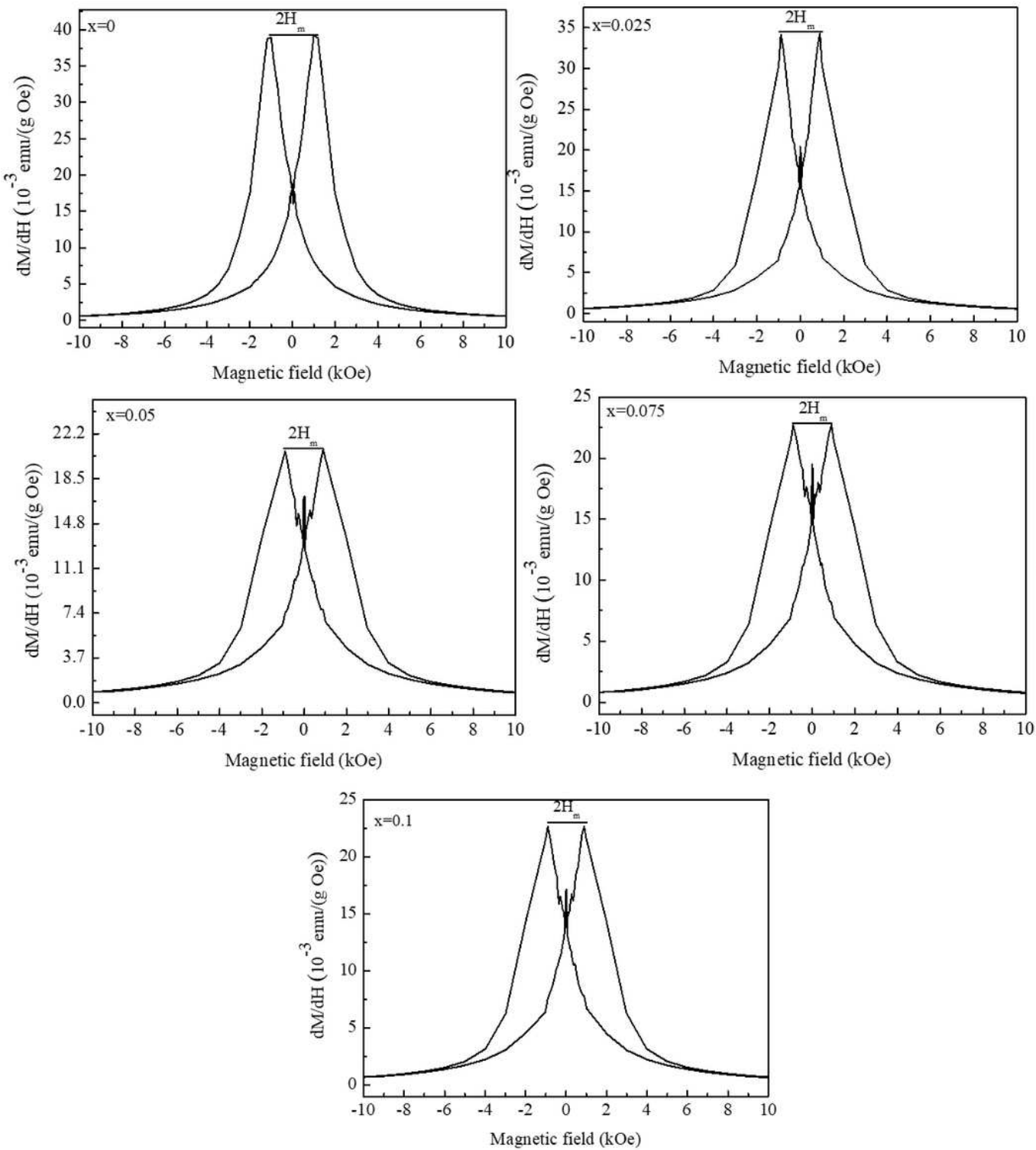


Figure 11

Field dependence of  $dM/dH$  of different samples.  $2H_m$  measures the magnetic field that separates two peak.