

Towards Sensory Assessment Classification using Short-Wave NIR Spectroscopy for Orange Cultivars

Ayesha Zeb

MCS, National University of Sciences and Technology

Waqar Shahid Qureshi (✉ waqar.qureshi@tudublin.ie)

Technological University Dublin

Abdul Ghafoor

MCS, National University of Sciences and Technology

Amanullah Malik

University of Agriculture Faisalabad

Muhammad Imran

MCS, National University of Sciences and Technology

Alina Mirza

MCS, National University of Sciences and Technology

Mohsin Tiwana

National Center for Robotics and Automation, NUST

Eisa Alanazi

Umm Al-Qura University

Research Article

Keywords: NIR Spectroscopy, Regression, Classification

Posted Date: July 22nd, 2022

DOI: <https://doi.org/10.21203/rs.3.rs-1882562/v1>

License:  This work is licensed under a Creative Commons Attribution 4.0 International License. [Read Full License](#)

Abstract

The global orange industry constantly faces new technical challenges to meet consumer demands for quality fruits. Instead of traditional subjective fruit quality assessment methods, the interest in the horticulture industry has increased in objective, quantitative, and non-destructive assessment methods. Oranges have a thick peel which makes their non-destructive quality assessment challenging. This paper evaluates the potential of short-wave NIR spectroscopy and direct sweetness classification for Pakistani cultivars of orange i.e., Blood red, Mosambi, and Succari. The correlation between quality indices i.e., Brix, titratable acidity (TA), Brix: TA and BrimA (Brix minus acids), sensory assessment of the fruit, and short-wave NIR spectra is analyzed. Mix cultivar oranges are then classified as sweet, mixed, and acidic based on short-wave NIR spectra. Short-wave NIR spectral data was obtained using the industry standard F-750 fruit quality meter (310-1100 nm). Reference Brix and TA measurements were taken using standard destructive testing methods. Reference taste labels i.e., sweet, mix and acidic, were acquired by sensory evaluation of samples. For indirect fruit classification, partial least squares regression models were developed for Brix, TA, Brix:TA and BrimA estimation with a correlation coefficient of 0.57, 0.73, 0.66 and 0.55 respectively, on independent test data. For direct fruit classification, the ensemble classifier achieved 81.03% accuracy for 3 class (sweet, mix and acidic) classification on independent test data. We observed a good correlation between NIR spectra and sensory assessment instead of quality indices. Hence, direct classification is more suitable for orange sweetness classification using NIR spectroscopy than the estimation of quality indices.

1. Introduction

Oranges are juicy, refreshing and most loved winter fruit in Pakistan. Pakistan is the 6th largest producer of citrus in the world [1], and around 0.46 million tons of fruit was exported in the year 2020 [2]. Ripeness is very critical as it directly influences the eating quality of harvested fruits [3]. Oranges are non-climacteric fruits i.e., they don't ripen further once they are harvested. In Pakistan, quality inspection for fruits to be exported is still carried out subjectively by the packaging industry by visualizing physical features, such as fruit color, size, sample-based tasting. The method is error prone and tedious. These factors serve as a motivation for automation of testing procedures. To automate the visual quality inspection, one can utilize camera sensors for estimating size, surface characteristics, and texture [4]. For gauging taste, sweetness, or other quality measure, one can utilize infrared spectroscopy-based methods [5]. The non-destructive assessment using NIRS can help to correlate dry matter (DM), Brix, titratable acidity (TA), and color [6] with fruit quality. Such assessment can also help in full batch testing and quality-based segregation as opposed to sample-based manual judgement.

Over the past decades, NIR spectroscopy has gained considerable attention for non-destructive maturity index assessment due to its ease, fast detection speed and precision [7, 8]. Researchers have used NIR spectroscopy with machine learning regression algorithms to develop maturity index prediction models such as DM, Brix, color, chlorophyll, starch and TA (only in high acid fruit like lemon and mandarin) of various fruits including apple [9], pear [10], nectarine [11], mango [12], banana [13], melon [14], mandarin [15], strawberry [16], apricot [17], kiwifruit [18], persimmon [19], grape [20], loquat [21] and pineapple [22]. However, due to the diversity in varieties and growing conditions, it is essential to develop the maturity index prediction model for a particular variety, growing region and for local or export varieties [23]. Other applications require direct classification by use of some machine learning classification algorithm rather than quantification of quality parameter levels. For example, nectarine cultivars [24, 25], orange cultivars [26] and orange growing regions [27] have been differentiated, maturity classes of durian [28, 29] and mango fruit [30], and sweetness levels of melon [31] and grapes [37] have been classified.

Most of the published research on measurement of intact fruit internal parameters have used extended NIR region (> 1000 nm) [7]. The short-wave NIR region (750-1100nm) is used commercially for assessment of internal quality attributes of intact fruit, in preference to extended NIR region [7]. Longer wavelength ranges offer narrower and stronger absorption features as compared to short-wave NIR and thus better evaluation of internal parameters however, the short-wave NIR wavelengths have greater effective penetration depth into the fruit, hence, offer robustness across independent populations and given variation in outer layer attributes. The short-wave Vis-NIR option is preferred for commercial purposes due to (currently) lower hardware cost [7, 8].

The pulp of oranges is covered inside a thick peel, which makes penetration of NIRS challenging. Since, ripening and harvest maturity is same for non-climacteric fruits, there can be two ways to estimate ripeness/maturity. The first method is to estimate the fruit quality parameters like Brix, TA etc. using machine learning regression algorithm and based on their values judge the sample quality. The second method is to directly classify the eating quality using machine learning classification algorithm, as reported by researchers in [31, 32] for direct sweetness classification of melons and grapes.

Like oranges, melons also have thick rind. Authors have previously proposed a direct sweetness classifier for melons [31] as opposed to Brix based thresholding, using the correlation between short-wave NIR spectroscopy and sensory assessment. The proposed direct sweetness classifier, tested on a single cultivar of melons i.e., 'honey' melons, outperformed Brix estimation based indirect classification method [31]. There is a need to evaluate the correlation of short-wave NIRS and sensory assessment in other fruits as well. Moreover, the potential of short-wave NIRS and direct sweetness classification for mixed cultivar datasets needs to be analyzed. As an extension of author's previous work [31], in this paper, the potential of short-wave NIR spectroscopy and direct sweetness classification is evaluated for Pakistani cultivars of orange i.e., Blood red, Mosambi and Succari (average peel thickness 6mm). A correlation is developed between quality indices i.e., Brix, TA, Brix:TA and BrimA (Brix minus acids), sweetness of the fruit and NIR spectra which is then classified as sweet, mixed, and acidic using a machine learning classifier based on NIR spectra. We argue that direct classification is more suitable to evaluate orange sweetness as opposed to estimating quality indices.

2. Materials And Methods

2.1. Fruit samples:

Orange (*Citrus sinenses* (L.) Osbeck), cultivars (cvs.) 'Blood red', 'Mosambi' and 'Succari' ripened samples were harvested from orchard located in Chakwal district of Punjab province on two dates (33 of Blood red, 32 of Mosambi and 27 of Succari; 92 fruits in total). Average peel thickness was 6 mm. Sixty-four

samples were used for model calibration, with each fruit scanned on two sides for Brix and TA to give 128 spectra. Twenty-eight samples (total 56 spectra) were used for model validation (see Table 1 for details). Samples within each fruit were treated as independent spectral set.

Table 1
Number of samples of investigated orange cultivars in calibration and prediction datasets.

Cultivar	Number of samples in calibration set	Number of samples in prediction set
Blood red	23	10
Mosambi	22	10
Succari	19	8
Total	64	28

2.2. Collection of Vis/NIR spectra:

Orange samples were marked on-tree on opposite sides i.e. sun facing side and non-sun facing side (180° apart approximately) as shown in Fig. 1, to account for within fruit variations. After marking samples on-tree, the oranges were harvested on two dates (both harvest dates were one week apart) and brought to a local laboratory at National Centre of Robotics and Automation (Islamabad, Pakistan) and stored at room temperature for 24 hours to minimize the influence of sample temperature on prediction accuracy [33]. Three spectra were collected from each position and average was computed. Vis-NIR spectra (range 400–1150 nm) were collected using the F-750 (Felix Instruments, Camas, WA, USA). This device employs interreflectance optical geometry and a Carl Zeiss MMS-1 spectrometer, with a pixel spacing of approximately 3.3 nm and a spectral resolution (FWHM) of 8–13 nm. It uses a halogen lamp as a light source.

2.3. Reference measurements:

For reference measurements, the marked region (along with surrounding tissues to get a suitable representation of the core as well) was excised and skin was removed. The extracted flesh was squeezed using a garlic press. Brix was assessed of a sample of the extracted juice using a digital refractometer (Model: PAL-1 [°Brix 0–53%], Atago Co., Ltd, Tokyo, Japan). The refractometer has automatic temperature compensation with range 10-100°C and measurement accuracy of ± 0.2%.

TA was measured by manual titration of 10mL of extracted juice with 0.1 M sodium hydroxide (NaOH) using phenolphthalein as an indicator. The acid formula for citrus fruit samples (Eq. 1) was applied to calculate TA, expressed as % citric acid.

$$TA(\% \text{citric acid}) = \frac{0.0064 * \text{titre}(\text{NaOH})\text{mL}}{10\text{mL}(\text{juice})} \times 100$$

1

$$\text{Brix to TA ratio (maturity index)} = \frac{\text{Brix}}{\text{TA}}$$

2

$$\text{BrimA} = \text{Brix} - k(\text{TA})$$

3

Maturity index and BrimA were then calculated by Eq. (2) and Eq. (3) respectively. The value of k in Eq. (3) is taken as 1.

2.4. Sensory Assessment:

Reference values for sweetness were assessed by a briefly trained five judges panel with age between 20 to 50. After spectra acquisition, two slices were cut from the neighbor region from where destructive testing has been performed and presented to two of the judges at random for taste evaluation. Distilled water was provided to judges for drinking after every sample evaluation to clear previous sample taste. Oranges were classified into three classes by sensory evaluation i.e. Sweet, mix (sweet and acidic both) and acidic. The class label of each sample was described by average score of the two judges for that sample. Class wise scoring sheet used for assessment is given in Table 2.

Table 2
Score distribution for classification of sweetness level of oranges

Class label	Score
Sweet	8–10
Mix	5–7
Acidic	0–4

2.5. Chemometric Analysis:

A direct sweetness classification method has been proposed [31] by authors for melons sweetness classification as opposed to indirect measure of Brix estimation. As an extension of author's previous work [31], in this paper, we have investigated potential of both the methods for quality assessments of mix cultivar oranges as shown in Fig. 2. The first method exploits the correlation between NIR spectra and fruit quality index parameters to estimate these parameters using machine learning regression algorithm and based on those predicted values, the quality of the sample is classified. The second method exploits the correlation between NIR spectra and sensory assessment to directly classify test sample as sweet, acidic or mix class sample, using machine learning classification algorithm.

Savitzky-Golay (SG) second derivative spectral pre-processing is a famous pre-processing method that usually outperforms other pre-processing methods for spectral data analysis [34]. Hence, 11-point SG second derivative preprocessing was performed on spectral data. Amongst all regression algorithms, the partial least squares regression is the most widely used regression algorithm for prediction of fruit quality index parameters [7]. For indirect quality assessment, partial least squares regression was used to build Brix, TA, Brix:TA and BrimA estimation models.

Principle component analysis (PCA) has been widely used with spectroscopic data [6] to emphasize variation and bring out strong patterns in the data set. For direct sweetness classification, after pre-processing, PCA was applied on spectral data and then several supervised and unsupervised learning classifiers are implemented and compared including tree, ensemble, K nearest neighbor (KNN), linear discriminant analysis (LDA) and SVM.

For indirect classification, the Unscrambler v11.0 spectral analysis software evaluation version (CAMO PRECESS AS, Oslo, Norway) was used for building combined variety calibration model using calibration dataset (Table 4). 11 points Savitzky-Golay second derivative smoothing filter was applied before building model. The performance of developed models was evaluated by R_{CV} (correlation coefficient of cross validation), R_p (correlation coefficient of prediction), $RMSE_{CV}$ (root mean square error of cross validation) and $RMSE_p$ (root mean square error of prediction). 10-fold cross validation was performed. Partial least squares regression (PLSR) models were developed using the Vis/NIR region in the range 600–1050 nm (following [35]).

For direct classification, MATLAB R 2018a software was used. Input data for both the methods i.e. direct and indirect classification was same (pre-processed with 11-point SG second derivative using Unscrambler software). Classification was performed using MATLAB classification learner module with PCA enabled (first 15 principal components were used).

3. Results

3.1. Dataset statistics:

Destructive testing statistics of orange quality index parameters i.e. Brix, TA, maturity index and BrimA with respect to the individual variety are shown in Table 3. The range and mean of Blood red cultivar is relatively low for Brix, Brix:TA and BrimA, and high for TA as compared to other two varieties. Table 3 shows that the statistics of Succari cultivar are dissimilar from the other two investigated cultivars with respect to TA and Brix:TA i.e. TA range (0.14–0.33%) and mean (0.21%) is lowest and maturity index range (33.64–75.63) and mean (55.38) is highest than that of Blood red and Mosambi cultivars.

Since, Succari cultivar is statistically different from the other two cultivars, the models were built using two different combinations of investigated cultivars i.e. dataset-1 contains all three investigated cultivars and dataset-2 contains only Blood red and Mosambi cultivars. Table 4 shows data set wise statistics of quality index parameters.

Table 3
Statistics of Brix, TA, maturity index and BrimA with respect to the individual investigated varieties of orange

Dataset	Number of Samples	Range				Mean				S.D.			
		Brix (°Brix)	TA (%)	Brix:TA	BrimA (%)	Brix (°Brix)	TA (%)	Brix:TA	BrimA (%)	Brix (°Brix)	TA (%)	Brix:TA	BrimA (%)
Blood red	33	7.3–11.3	0.59–1.98	5.3–12.71	6.53–9.97	9.22	1.03	9.37	8.2	1.04	0.29	1.67	0.88
Mosambi	32	9–13.4	0.4–1.12	9.82–24.69	8.51–12.73	10.98	0.68	16.9	10.31	1.22	0.19	3.57	1.12
Succari	27	8.8–13.1	0.14–0.33	33.64–75.63	8.54–12.9	11.03	0.21	55.38	10.77	1.02	0.04	11.09	0.99

Table 4
Statistics of reference values with respect to calibration and prediction data sets

Dataset		Total Samples	Min		Mean				S.D.					
			Brix (°Brix)	TA (%)	Brix:TA	BrimA (%)	Brix (°Brix)	TA (%)	Brix:TA	BrimA (%)	Brix (°Brix)	TA (%)	Brix:TA	BrimA (%)
Dataset1: (Blood red, Mosambi and Succari)	Calibration	128	7.4–13.4	0.14–1.98	5.3–75.63	6.53–12.73	10.37	0.69	24.91	9.68	1.39	0.39	20.89	1.49
	Prediction	56	7.3–13.1	0.17–1.5	6.2–65.5	6.56–12.9	10.3	0.62	25.87	9.64	1.36	0.37	19.70	1.55
	Total	184	7.3–13.4	0.14–1.98	5.3–75.63	6.53–12.9	10.36	0.67	25.20	9.70	1.39	0.39	20.48	1.52
Dataset2: (Blood red and Mosambi)	Calibration	90	7.4–13.4	0.4–1.98	5.3–22.94	6.53–12.73	10.20	0.89	12.54	9.31	1.52	0.29	4.22	1.53
	Prediction	40	7.3–12.1	0.4–1.5	6.2–24.69	6.56–11.61	9.83	0.79	14.17	9.03	1.20	0.30	5.44	1.25
	Total	130	7.3–13.4	0.4–1.98	5.3–24.69	6.53–12.73	10.08	0.86	13.05	9.23	1.43	0.3	4.67	1.45

Figure 3. shows the correlation of orange sweetness levels and quality index parameters values. From 184 samples (92 oranges, 2 samples each), 129 samples belonged to sweet class, 48 belonged to mix class and 7 belonged to acidic class. From Fig. 3, the sweetness levels cannot be concluded based on individual values of Brix, TA, Brix:TA or BrimA, since there is significant overlap between the three sweetness levels and the respective quality indexes. Moreover, it can be concluded that with respect to quality index parameters, Succari cultivar is dissimilar to the other two investigated varieties.

3.2. Overview of Spectra:

The absorbance spectra of orange fruit (Fig. 4) is dominated by a peak around 680 nm associated to chlorophyll absorption [36] and a 970 nm peak associated with water absorption band [37].

3.3. Indirect classification results:

Table 5 presents the combined variety PLSR model results on Brix, TA, Brix:TA and BrimA with dataset having 184 samples including all three investigated varieties. The cross validation R is 0.69, 0.48, 0.5 and 0.66 respectively and RMSE is 1.00 °Brix, 0.34%, 18.06 and 1.13% respectively.

These models include samples of Succari variety as well, which is a statistically incompatible cultivar (with respect to TA and Brix:TA) with the Blood red and Mosambi cultivars. Hence, Table 6 shows PLSR models trained on Blood red and Mosambi cultivars since they are similar to each other w.r.t TA and Brix:TA statistics. Table 6 shows that excluding Succari samples from dataset and rebuilding PLSR models provided improved results for TA and Brix:TA models. However, Brix and BrimA prediction results were worsened because with respect to Brix, all three investigated varieties have similar statistics. Removing Succari samples reduced the size of data set and hence worse results.

Table 5
Cross validation and prediction results for PLSR models developed for dataset1 (Blood red, Mosambi and Succari)

Index	PLSR model			
	Cross validation		Prediction	
	R _{cv}	RMSE _{cv}	R _p	RMSE _p
	(°Brix/%)		(°Brix/%)	
Brix	0.69	1.00	0.57	1.05
TA	0.48	0.34	0.25	0.48
Brix:TA	0.5	18.06	0.39	20.99
BrimA	0.66	1.13	0.55	1.35

Table 6
Cross validation and prediction results for PLSR models developed for dataset2 (Blood red and Mosambi)

Index	PLSR model			
	Cross validation		Prediction	
	R _{cv}	RMSE _{cv}	R _p	RMSE _p
		(°Brix/%)		(°Brix/%)
Brix	0.83	1.10	0.43	1.18
TA	0.59	0.23	0.73	0.19
Brix:TA	0.43	3.79	0.66	3.14
BrimA	0.58	1.23	0.29	1.33

3.4. Direct classification results:

To predict orange's eating quality in terms of sweetness, multi class classification algorithms were implemented on both datasets. The cross validation and prediction result for both data sets are listed in Tables 6 and 7. For dataset1, ensemble classifier achieved 81.03% accuracy for 3 class classification of independent test data. For dataset2, SVM and KNN both achieved 79.49% accuracy for 3 class classification of independent test data.

Table 6
Cross validation and prediction results for 3 class classification for dataset1 (Blood red, Mosambi and Succari cultivars)

Classifiers	Cross validation accuracy (%)	Prediction set accuracy (%)
Tree	57.5	72.41
LDA	56.7	60.34
SVM	64.2	60.34
KNN	63.4	72.41
Ensemble	58.2	81.03

Table 7
Cross validation and prediction results for 3 class classification for dataset2 (Blood red and Mosambi cultivars)

Classifiers	Cross validation accuracy (%)	Prediction set accuracy (%)
Tree	57.8	64.10
LDA	53.3	76.92
SVM	60	79.49
KNN	66.7	79.49
Ensemble	57.5	71.79

4. Observations And Discussion

4.1. Statistics comparison of investigated cultivars:

The "Blood red" variety is the most tasteful (mix to sweet taste) cultivars of orange in Pakistan. Table 3 shows that its range and mean of TA is high and of Brix, Brix:TA and BrimA is low. From 66 samples of Blood red, 33 belonged to sweet class, 26 belonged to mix class and 7 belonged to acidic class.

The Mosambi cultivar is also segregated as sweet by the judges. It can be seen from Table 3 that its range and mean of TA is lesser and for Brix its higher than Blood red cultivar hence its flavor is generally more sweeter than Blood red variety. Amongst 64 samples of Mosambi, 46 belonged to sweet class and 17 belonged to mix class.

The Succari cultivar is a different cultivar in terms of sweetness from the other two cultivars. Succari samples always have a flat sweet taste due to lack of acids contents. The statistics of quality index parameters also support this claim as its TA range and mean is the lowest and hence Brix:TA values are the highest amongst other investigated. Amongst 54 samples of Succari, 47 belonged to sweet class and only 5 belonged to mix class.

4.2. Development of mix cultivar PLSR models:

An attempt was made to predict Brix, TA, Brix:TA and BrimA using PLSR regression models developed for mixed cultivar datasets. Since, Succari cultivar is statistically (w.r.t TA and Brix:TA) and taste wise different from the other two investigated cultivars, PLSR models were built for two datasets, one having mixture of statistically different cultivars i.e. Blood red, Mosambi and Succari and other one having only statistically compatible cultivars i.e. Blood red and Mosambi.

It is observed that since all three investigated cultivars have almost similar Brix and BrimA statistics (Table 3), hence the model built with data set having all three cultivars achieved better prediction results for Brix and BrimA as compared to the model built with dataset having only two cultivars i.e. Blood red and Mosambi (Table 5,6). This is because dataset 2 has lesser number of samples than dataset1. The TA and Brix:TA results of PLSR models built with only two cultivars' data (Blood red and Mosambi) achieved relatively better prediction results than the three cultivar dataset.

4.3. Direct vs indirect classification:

Dataset standard deviation (S.D.) is important to determine the value of the NIRS technique for fruit quality assessment [7]. The technique holds significance only when S.D. of the attribute of interest is greater than the measurement RMSE_p. Indeed, the prediction set R is directly related to measurement bias corrected RMSEP and S.D. i.e., for a particular bias corrected RMSE_p, higher S.D. will result in higher R_p value [7].

For indirect classification, it is observed that the R_{CV} and R_p values of the developed PLSR models are low however, the RMSE_{CV} and RMSE_p are below the S.D. of the datasets (for Brix and BrimA considering S.D. of dataset1 and for TA and Brix:TA considering S.D. of dataset2) (see Table 3–6). The low R_p values are because of low S.D. of the collected dataset, which is a limitation for the presented work as well.

We observed (see Table 6 and 7) good correlation between NIR spectra and sensory assessment as opposed to quality indices. Hence, like melons [31], direct classification is more suitable for mix cultivar orange sweetness classification using NIR spectroscopy as opposed to estimation of quality indices.

5. Conclusion

The research was carried out to investigate correlation between quality indices i.e. Brix, titratable acidity (TA), Brix:TA and BrimA (Brix minus acids), sensory assessment of the fruit and NIR spectra that was then classified as sweet, mixed, and acidic based on NIR spectra for Pakistani cultivars of orange i.e., Blood red, Mosambi and Succari. Short-wave NIR spectral data was obtained using the industry standard F-750 fruit quality meter (310–1100 nm). Reference Brix and TA measurements were taken using standard destructive testing methods. Reference taste labels i.e. sweet, mix and acidic, were acquired by sensory evaluation of samples by a panel of judges. We observed that Succari cultivar is statistically dissimilar from the other two cultivars w.r.t TA and Brix:TA. Hence, chemometric analysis was carried out on two datasets i.e. dataset1 (Blood red, Mosambi and Succari) and dataset 2 (Blood red and Mosambi samples only), to obtain prediction models for quality indices and sweetness classification model. Better results of partial least squares regression (PLSR) models for Brix and BrimA were achieved for dataset1 with correlation coefficient (R) values of 0.57 and 0.55 on independent test data, respectively. For TA and Brix:TA, better PLSR models were achieved with dataset2 with R values of 0.73 and 0.66 on independent test data, respectively. For direct fruit classification, ensemble classifier achieved 81.03% accuracy with dataset1 and KNN and SVM classifier achieved 79.29% accuracy with dataset2, for 3 class (sweet, mix and acidic) classification on independent test data. We observed good correlation between NIR spectra and sensory assessment as opposed to quality indices. Hence, direct classification is more suitable for orange sweetness classification using NIR spectroscopy as opposed to estimation of quality indices.

Declarations

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Acknowledgement

This research was supported by Pakistan Agriculture Research Council, Agriculture Linkage Program (AE-007), Ministry of Education, Postdoctoral Initiative Program, Saudi Arabia, and Higher Education Commission of Pakistan under grants titled Establishment of National Centre of Robotic and Automation (DF-1009-31).

References

1. Pakistan bureau of statistics, retrieved 7th June 2021 from <http://www.pbs.gov.pk/>
2. Pakistan economic survey 2020/21, retrieved 7th June 2021 from https://www.finance.gov.pk/survey_2021.html
3. Slaughter, D. C. (2009). Non-destructive maturity assessment methods for mango. University of California, Davis, 1–18.
4. Cubero, S., Lee, W. S., Aleixos, N., Albert, F., & Blasco, J. (2016). Automated systems based on machine vision for inspecting citrus fruits from the field to postharvest—a review. *Food and Bioprocess Technology*, 9(10), 1623–1639.
5. Magwaza, L. S., Opara, U. L., Nieuwoudt, H., Cronje, P. J., Saeys, W., & Nicolai, B. (2012). NIR spectroscopy applications for internal and external quality analysis of citrus fruit—a review. *Food and Bioprocess Technology*, 5(2), 425–444.
6. Shah, S. S. A., Zeb, A., Qureshi, W. S., Arslan, M., Malik, A. U., Alasmay, W., & Alanazi, E. (2020). Towards fruit maturity estimation using NIR spectroscopy. *Infrared Physics & Technology*, 171, 103479.

7. Walsh, K.B., Blasco, J., Zude, M., Sun, X. (2020) Visible-NIR 'point' spectroscopy in postharvest fruit and vegetable assessment. *Postharvest Biology and Technology*, 111246 <https://doi.org/10.1016/j.postharvbio.2020.111246>
8. Walsh, K.B., McGlone, V.A. and Han, D. (2020) The uses of near infra-red spectroscopy in post-harvest decision support: a review. *Postharvest Biology and Technology*, 163, 11140 <https://doi.org/10.1016/j.postharvbio.2020.111140>
9. Fan, S., Zhang, B., Li, J., Huang, W., & Wang, C. (2016). Effect of spectrum measurement position variation on the robustness of NIR spectroscopy models for soluble solids content of apple. *Biosystems Engineering*, 143, 9–19.
10. Li, J., Wang, Q., Xu, L., Tian, X., Xia, Y., & Fan, S. (2019). Comparison and optimization of models for determination of sugar content in pear by portable Vis-NIR spectroscopy coupled with wavelength selection algorithm. *Food Analytical Methods*, 12(1), 12–22.
11. Sánchez, M. T., De la Haba, M. J., Guerrero, J. E., Garrido-Varo, A., & Pérez-Marín, D. (2011). Testing of a local approach for the prediction of quality parameters in intact nectarines using a portable NIRS instrument. *Postharvest Biology and Technology*, 60(2), 130–135.
12. dos Santos Neto, J. P., de Assis, M. W. D., Casagrande, I. P., Júnior, L. C. C., & de Almeida Teixeira, G. H. (2017). Determination of 'Palmer'mango maturity indices using portable near infrared (VIS-NIR) spectrometer. *Postharvest Biology and Technology*, 130, 75–80.
13. Sripaurya, T., Sengchuai, K., Booranawong, A., & Chetpattananondh, K. (2020). Gros Michel banana soluble solids content evaluation and maturity classification using a developed portable 6 channel NIR device measurement. *Measurement*, 108615.
14. J. Lu, S. Qi, R. Liu, E. Zhou, W.u. Li, S. Song, D. Han, Non-destructive determination of soluble solids and firmness in mix-cultivar melon using near-infrared CCD spectroscopy, *J. Innovative Opt. Health Sci.* 08 (06) (2015) 1550032, <https://doi.org/10.1142/S1793545815500327>.
15. Antonucci, F., Pallottino, F., Paglia, G., Palma, A., D'Aquino, S., & Menesatti, P. (2011). Non-destructive estimation of mandarin maturity status through portable VIS-NIR spectrophotometer. *Food and Bioprocess Technology*, 4(5), 809–813.
16. Amodio, M. L., Ceglie, F., Chaudhry, M. M. A., Piazzolla, F., & Colelli, G. (2017). Potential of NIR spectroscopy for predicting internal quality and discriminating among strawberry fruits from different production systems. *Postharvest Biology and Technology*, 125, 112–121.
17. Camps, C., & Christen, D. (2009). Non-destructive assessment of apricot fruit quality by portable visible-near infrared spectroscopy. *LWT-Food Science and Technology*, 42(6), 1125–1131.
18. Moghimi, A., Aghkhani, M. H., Sazgarnia, A., & Sarmad, M. (2010). Vis/NIR spectroscopy and chemometrics for the prediction of soluble solids content and acidity (pH) of kiwifruit. *Biosystems engineering*, 106(3), 295–302.
19. Visconti, F., & de Paz, J. M. (2019). Non-destructive assessment of chloride in persimmon leaves using a miniature visible near-infrared spectrometer. *Computers and Electronics in Agriculture*, 164, 104894.
20. Guidetti, R., Beghi, R., & Bodria, L. (2010). Evaluation of grape quality parameters by a simple Vis/NIR system. *Transactions of the ASABE*, 53(2), 477–484.
21. *Journal of Zhejiang University Science B*, 10(2), 120.
22. Chia, K. S., Rahim, H. A., & Rahim, R. A. (2012). Prediction of soluble solids content of pineapple via non-invasive low cost visible and shortwave near infrared spectroscopy and artificial neural network. *Biosystems Engineering*, 113(2), 158–165.
23. Yahia, E. M. (Ed.). (2011). *Postharvest biology and technology of tropical and subtropical fruits: fundamental issues*. Elsevier.
24. Cortés, Victoria, et al. "Sweet and nonsweet taste discrimination of nectarines using visible and near-infrared spectroscopy." *Postharvest Biology and Technology* 133 (2017): 113–120.
25. Cortés, Victoria, et al. "Visible and near-infrared diffuse reflectance spectroscopy for fast qualitative and quantitative assessment of nectarine quality." *Food and Bioprocess Technology* 10.10 (2017): 1755–1766.
26. Suphamitmongkol, Warawut, et al. "An alternative approach for the classification of orange varieties based on near infrared spectroscopy." *Computers and electronics in agriculture* 91 (2013): 87–93.
27. Dan, Songjian, et al. "Classification of orange growing locations based on the near-infrared spectroscopy using data mining." *Intelligent Automation & Soft Computing* 22.2 (2016): 229–236.
28. Timkhum, Prakit, and Anupun Terdwongworakul. "Non-destructive classification of durian maturity of 'Monthong'cultivar by means of visible spectroscopy of the spine." *Journal of food engineering* 112.4 (2012): 263–267.
29. Timkhum, Prakit, and Anupun Terdwongworakul. "Non-destructive classification of durian maturity of 'Monthong'cultivar by visible spectroscopy of the husk." *Thai Soc. Agric. Eng. J* 19 (2013): 1–6.
30. Shah, Syed Sohaib Ali, et al. "Mango maturity classification instead of maturity index estimation: A new approach towards handheld NIR spectroscopy." *Infrared Physics & Technology* 115 (2021): 103639.
31. Zeb, A., Qureshi, W. S., Ghafoor, A., Malik, A., Imran, M., Iqbal, J., & Alanazi, E. (2021). Is this Melon Sweet? A quantitative classification for near-infrared spectroscopy. *Infrared Physics & Technology*, 103645.
32. Parpinello, Giuseppina Paola, et al. "Relationship between sensory and NIR spectroscopy in consumer preference of table grape (cv Italia)." *Postharvest biology and technology* 83 (2013): 47–53.
33. Cozzolino, D., Liu, L., Cynkar, W. U., Damberg, R. G., Janik, L., Colby, C. B., & Gishen, M. (2007). Effect of temperature variation on the visible and near infrared spectra of wine and the consequences on the partial least square calibrations developed to measure chemical composition. *Analytica chimica acta*, 588(2), 224–230.
34. Rinnan, Å., Van Den Berg, F., & Engelsen, S. B. (2009). Review of the most common pre-processing techniques for near-infrared spectra. *TrAC Trends in Analytical Chemistry*, 28(10), 1201–1222.

35. Luo, C., Xue, L., Liu, M., Li, J., & Wang, X. (2010, October). Non-destructive measurement of sugar content in navel orange based on Vis-NIR spectroscopy. In International Conference on Computer and Computing Technologies in Agriculture (pp. 467–473). Springer, Berlin, Heidelberg.
36. Stchur, P., Cleveland, D., Zhou, J., & Michel, R. G. (2002). A review of recent applications of near infrared spectroscopy, and of the characteristics of a novel PbS CCD array-based near-infrared spectrometer.
37. Giovanelli, G., Sinelli, N., Beghi, R., Guidetti, R., & Casiraghi, E. (2014). NIR spectroscopy for the optimization of postharvest apple management. Postharvest Biology and Technology, 87, 13–20.

Figures

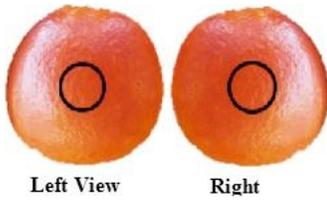


Figure 1

Schematic diagram of the marked positions for NIR spectra collection in oranges

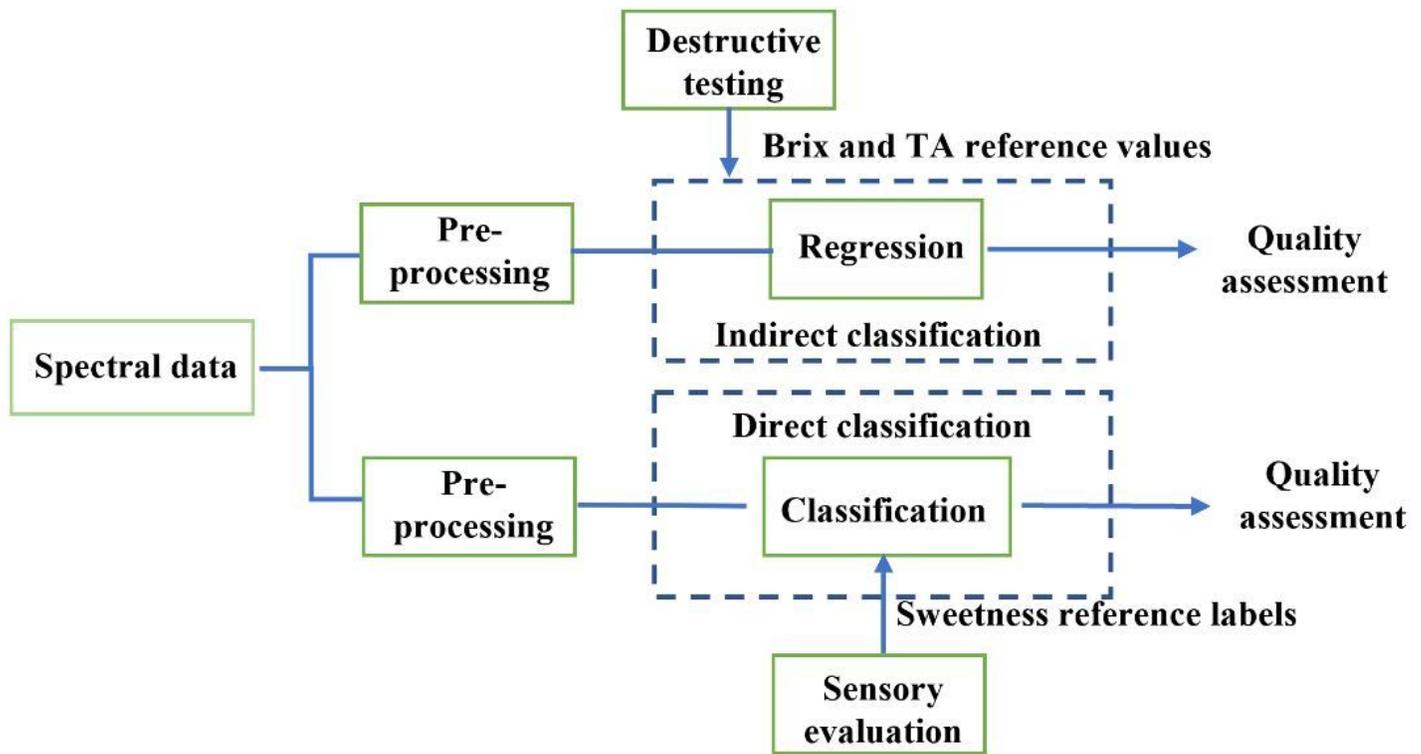
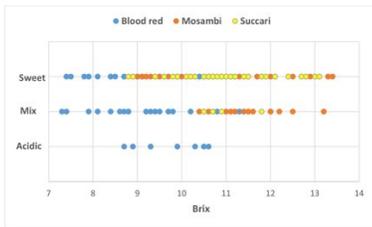
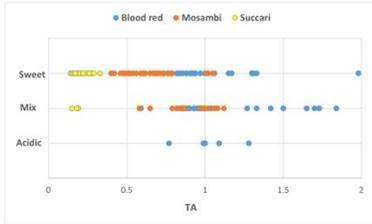


Figure 2

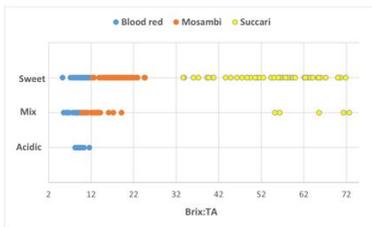
Block diagram representing two different methods of orange quality assessment



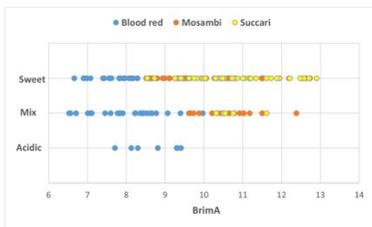
(a)



(b)



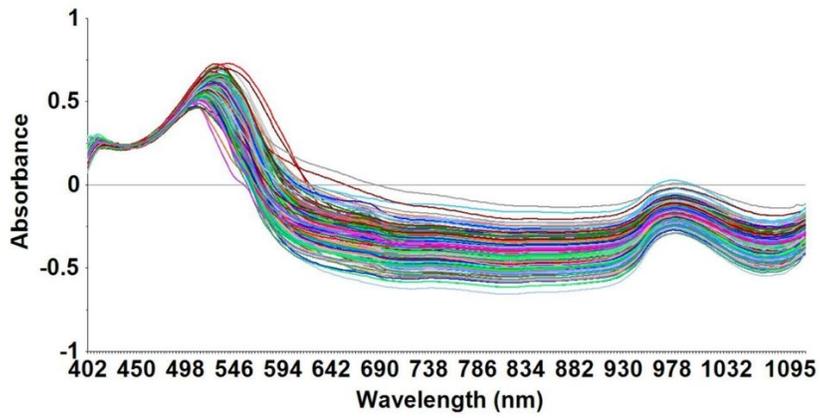
(c)



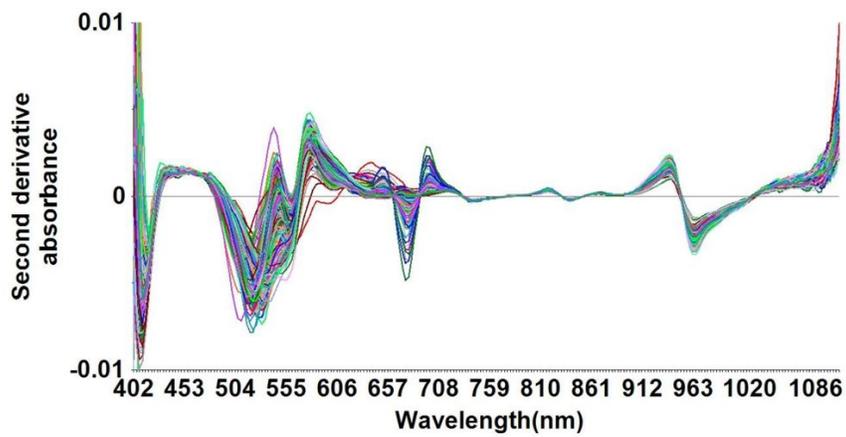
(d)

Figure 3

Correlation of orange taste quality levels with (a) Brix, (b) TA, (c) maturity index and (d) BrimA



(a)



(b)

Figure 4

(a) Raw absorbance and (b) Savitzky-Golay second derivative spectra of collected dataset